IGBT MODULE Spec. No. IGBT-SP-20006 R3 P1

## MBL1200F17F

Silicon N-channel IGBT 1700V F version

#### **FEATURES**

- \* Soft switching behavior & low conduction loss : Soft low-injection punch-through with trench gate IGBT
- \* Low driving power due to low input capacitance advanced trench gate.
- \* Low noise due to ultra soft fast recovery diode.
- \* High Current rate Package.
- \* Low  $R_{th(j-c)}$  & low stray inductance.
- \* RoHS

### ABSOLUTE MAXIMUM RATINGS (T<sub>C</sub>=25°C)

- Item		Symbol	Unit	MBL1200F17F
Collector Emitter Voltage		V <sub>CES</sub>	V	1,700
Gate Emitter Voltage		V <sub>GES</sub>	V	±20
Collector Current	DC	Ic	^	1,200
	1ms	I <sub>CRM</sub>	_ A	2,400
Forward Current	DC	I <sub>F(FWD)</sub>	A	150
(Free wheel Diode) (1)	1ms	I <sub>FRM(FWD)</sub>	7 A	300
Forward Current	DC	I <sub>F(chopper)</sub>	Λ	1,200
(Chopper Diode)	1ms	I <sub>FRM(chopper)</sub>	— A	2,400
Junction Temperature		T <sub>vi op</sub>	°C	-50 ~ +150
Storage Temperature		T <sub>stg</sub>	°C	-50 ~ +150
Isolation Voltage		V <sub>ISO</sub>	V <sub>RMS</sub>	4,000(AC 1 minute)
Screw Torque	Terminals (M4/M8)	-	N⋅m	2/15 (2)
	Mounting (M6)	-	111-111	6 (3)

Notes: (1) For reverse voltage protection (2) Recommended Value 1.8 ± 0.2/15<sup>+0</sup>.3N·m (3) Recommended Value 5.5±0.5N·m

## ELECTRICAL CHARACTERISTICS 1)IGBT+FWD

Item	Symbol	Unit	Min.	Тур.	Max.	Test Conditions
Collector Emitter Cut-Off Current	1	mA	-	-	4	V <sub>CE</sub> =1,700V, V <sub>GE</sub> =0V, T <sub>vj</sub> =25°C
Collector Ethiliter Cut-On Current	I <sub>CES</sub>		-	15	50	V <sub>CE</sub> =1,700V, V <sub>GE</sub> =0V, T <sub>vj</sub> =150°C
Gate Emitter Leakage Current	I <sub>GES</sub>	nΑ	-500	-	+500	$V_{GE}=\pm 20V, V_{CE}=0V, T_{vj}=25^{\circ}C$
Collector Emitter Saturation Voltage	10 Vos. 1	V	-	1.9	-	I <sub>C</sub> =1,200A, V <sub>GE</sub> =15V, T <sub>vj</sub> =25°C
Collector Ethitter Gataration Voltag	` ′		-	2.3	2.6	I <sub>C</sub> =1,200A, V <sub>GE</sub> =15V, T <sub>vj</sub> =150°C
Gate Emitter Threshold Voltage	V <sub>GE(th)</sub>	V	4.1	5.5	7.1	$V_{CE}=10V$ , $I_{C}=120mA$ , $T_{vj}=25^{\circ}C$
Input Capacitance	C <sub>ies</sub>	nF	-	63	-	$V_{CE}=10V, V_{GE}=0V, f=100kHz, T_{vj}=25^{\circ}C$
Internal Gate Resistance	R <sub>G(int)</sub>	Ω	-	2.9	-	$V_{CE}=10V$ , $V_{GE}=0V$ , $f=100kHz$ , $T_{vj}=25$ °C
Turn On Delay Time	t <sub>d(on)</sub>		-	0.78	-	V <sub>CC</sub> =900V, I <sub>C</sub> =1,200A
Rise Time	t <sub>r</sub>	μS	-	0.25	-	L <sub>S</sub> =115nH (4)
Turn Off Delay Time	t <sub>d(off)</sub>	μδ	-	1.7	-	$R_G(\text{on/off})=6.8/6.8\Omega$ (4)
Fall Time	t <sub>f</sub>		-	1.3	-	$V_{GE}=\pm 15V, T_{vj}=150^{\circ}C$
Peak Forward Voltage Drop	V <sub>F</sub>	V	-	1.5	-	I <sub>F</sub> =150A, V <sub>GE</sub> =0V, T <sub>vj</sub> =25°C
T eak i of ward voltage brop	V F		-	1.6	-	I <sub>F</sub> =150A, V <sub>GE</sub> =0V, T <sub>vj</sub> =150°C
Turn On Loss	E <sub>on</sub>	J/P	-	0.58	-	$V_{CC}$ =900V, $I_{C}$ =1,200A
	Lon					」L <sub>S</sub> =115nH (4)
Turn Off Loss	E <sub>off</sub>	J/P	-	0.9	-	$R_G(on/off) = 6.8/6.8\Omega$ (4)
Tulli Oli 2033	∟оп					$V_{GE}=\pm 15V, T_{vj}=150^{\circ}C$
Stray inductance module	L <sub>SCE</sub>	nΗ	-	20	-	Collector Main to Emitter Main
Thermal Impedance IGBT	R <sub>th(j-c)</sub>	K/W	-	-	0.02	Junction to case
FWD	R <sub>th(j-c)</sub>		-	-	0.13	Juniction to case
Contact Thormal Impedance		K/W	-	0.016	-	Case to fin (grease=1W/(m·K),
Contact Thermal Impedance	R <sub>th(c-f)</sub>					(at IGBT+FWD part)

IGBT MODULE Spec. No. IGBT-SP-20006 R3 P2

# MBL1200F17F

#### 2) Chopper Diode

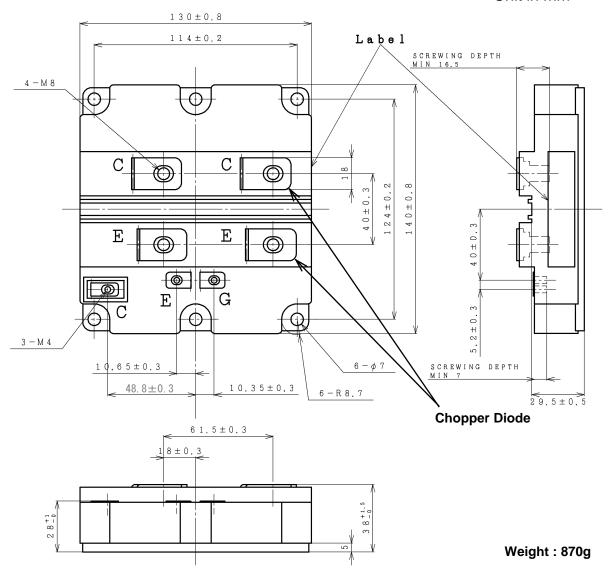
Item	Symbol	Unit	Min.	Тур.	Max.	Test Conditions
Repetitive Reverse Current	I	mA	-	-	2	V <sub>CE</sub> =1,700V, T <sub>vj</sub> =25°C
Repetitive Reverse Current	I <sub>RRM</sub>		-	8	-	V <sub>CE</sub> =1,700V, T <sub>vj</sub> =150°C
		V	-	2.1	-	I <sub>F</sub> =1,200A,T <sub>vj</sub> =25°C
Peak Forward Voltage Drop	V <sub>F</sub>					Measured at main terminals
(Between main terminals)			-	2.3	-	I <sub>F</sub> =1,200A,T <sub>vj</sub> =150°C
						Measured at main terminals
Reverse Recovery Time	t <sub>rr</sub>	μS	-	1.6	-	V <sub>CC</sub> =900V, I <sub>C</sub> =1,200A
Reverse Recovery Time						」L <sub>S</sub> =115nH (4)
Reverse Recovery Loss	Err	J/P	-	0.35	-	$R_G(\text{on/off})=6.8/6.8\Omega$ (4)
Reverse Recovery Loss						$V_{GE}=\pm 15V, T_{vi}=150^{\circ}C$
Thermal Impedance	R <sub>th(j-c)</sub>	K/W	-	-	0.03	Junction to case
Contact Thermal Impedance	R <sub>th(c-f)</sub>	K/W	-	0.016	-	Case to fin(at Chopper Diode part)

Notes:(4) Ls and  $R_G$  are the test condition's values for evaluation of the switching times, not recommended value. Please, determine the suitable  $R_G$  value after the measurement of switching waveforms (overshoot voltage, etc.) with appliance mounted.

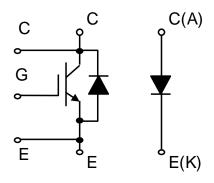
- \* Please contact our representatives at order.
- \* For improvement, specifications are subject to change without notice.
- \* For actual application, please confirm this spec sheet is the newest revision.
- \* ELECTRICAL CHARACTERISTIC items shown in above table are according to IEC 60747-2 and IEC 60747-9.

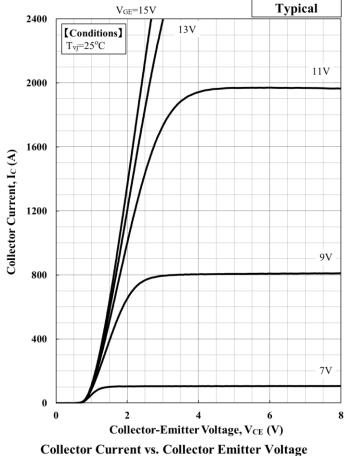
#### **OUTLINE DRAWING**

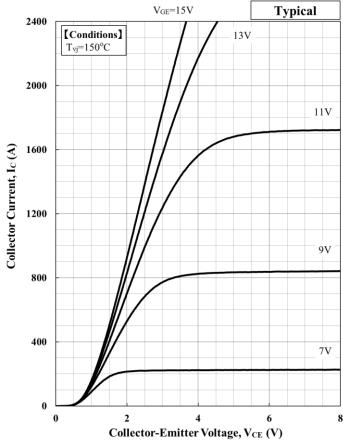
### Unit in mm



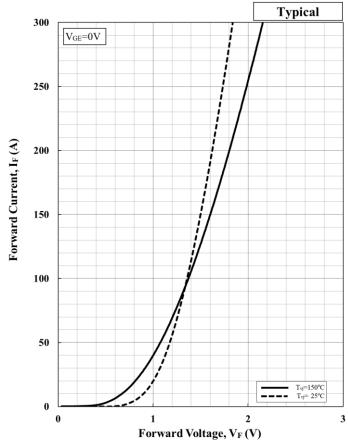
#### **CIRCUIT DIAGRAM**



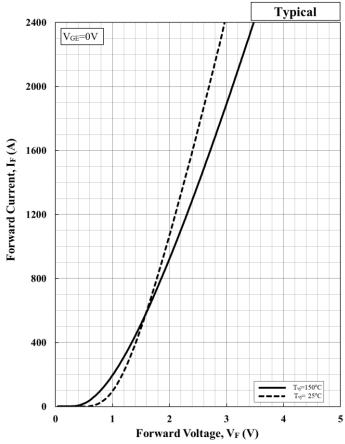




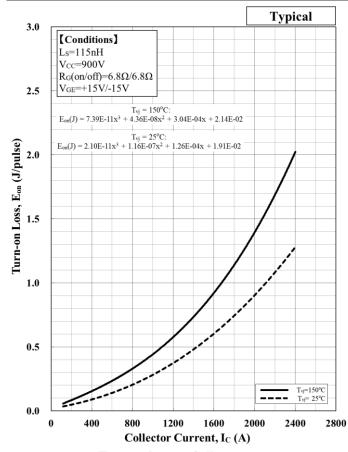
Collector Current vs. Collector Emitter Voltage



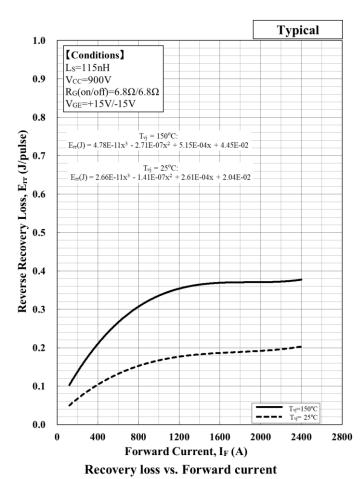
Forward Voltage of free-wheeling diode



Forward Voltage of Chopper diode

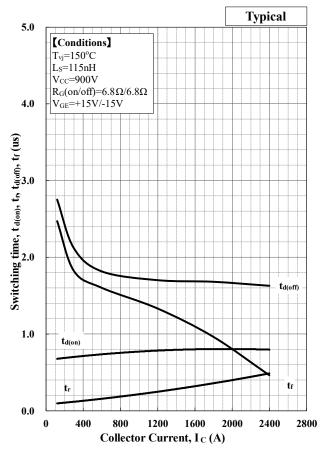


Turn-on loss vs. Collector current

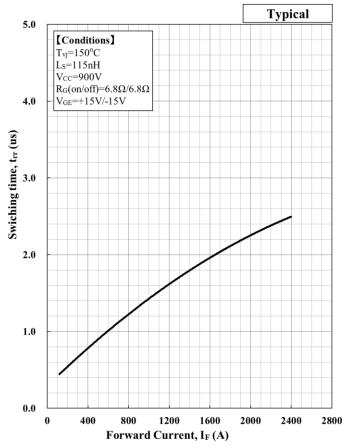


**Typical** 3.0 [Conditions] L<sub>S</sub>=115nH  $V_{CC} = 900V$  $R_G(on/off)=6.8\Omega/6.8\Omega$  $V_{GE} = +15V/-15V$ 2.5  $E_{off}(J) = 2.02E - 12x^3 \, + 6.80E - 08x^2 \, + 5.71E - 04x \, + 1.20E - 01$  $T_{vj} = 25^{o}C; \\ E_{off}(J) = 8.62E-12x^{3} + 5.79E-08x^{2} + 4.35E-04x + 8.77E-02$ Turn-off Loss, Eoff (J/pulse) 0.7 0.5 0.0 400 1200 1600 2800 2000 2400 Collector Current, Ic (A)

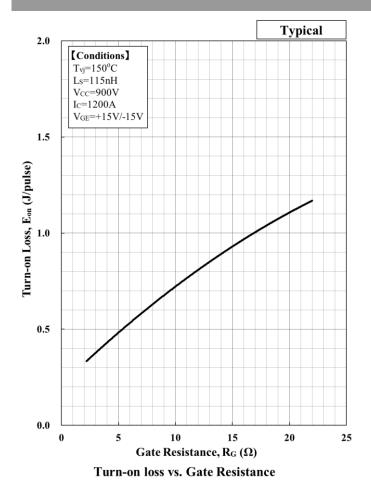
Turn-off loss vs. Collector current

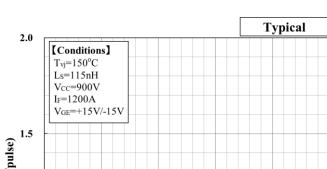


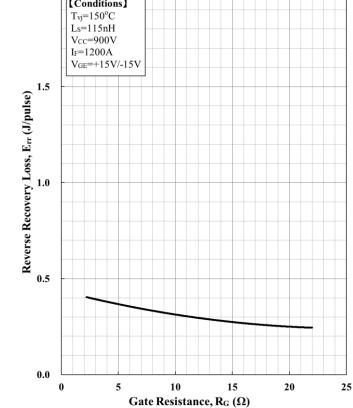
Switching time vs. Collector Current



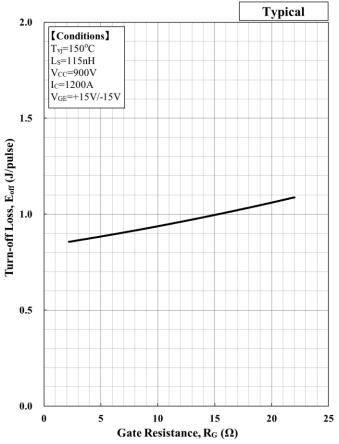
Switching time vs. Forward Current of chopper diode



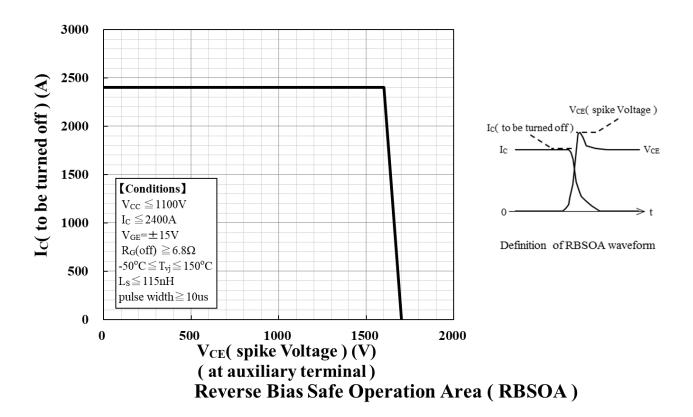


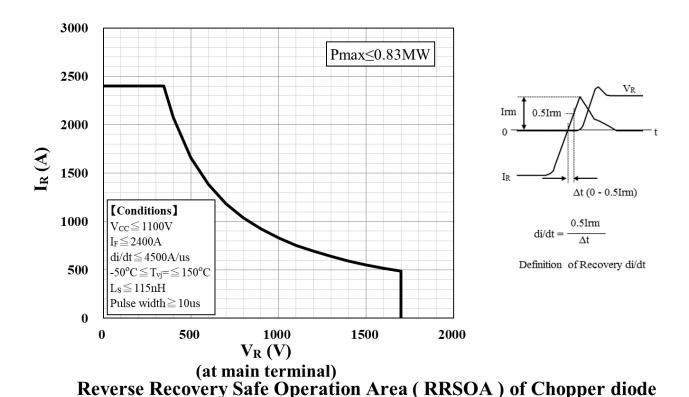


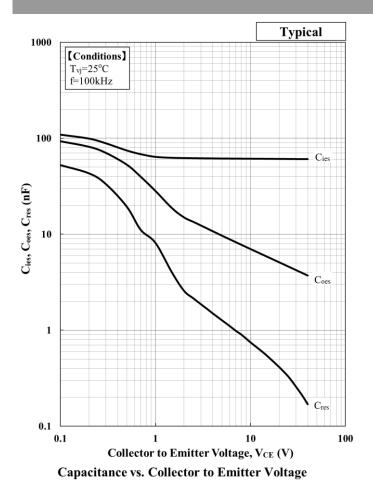
Recovery loss vs. Gate Resistance

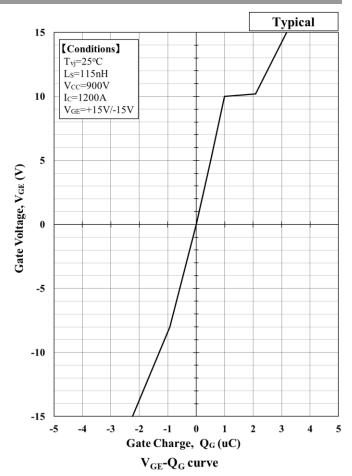


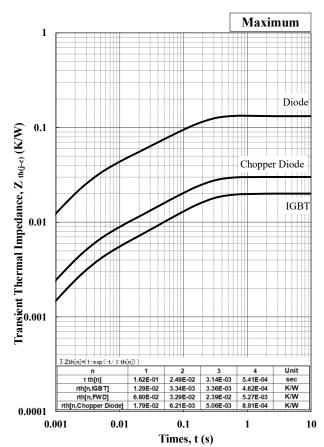
Turn-off loss vs. Gate Resistance











**Transient Thermal Impedance Curve** 

### Minebea POWER SEMICONDUCTORS

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- 8. For handling other than described in this manual, follow the handling instructions (IGBT-HI-00002).

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**IGBT MODULE** 

## MBL1200F17F

### Minebea POWER SEMICONDUCTORS

### ■ Usage I

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