IGBT MODULE Spec.No.IGBT-SP-14002 R6 P 1

## MBN500FH65E2

Silicon N-channel IGBT 6500V E2 version

#### **FEATURES**

- \* Soft switching behavior & low conduction loss: Soft low-injection punch-through High conductivity IGBT.
- \* Low driving power due to low input capacitance MOS gate.
- \* Low noise recovery: Ultra soft fast recovery diode.
- \* High thermal fatigue durability:

AISiC base-plate/AIN substrate

### ABSOLUTE MAXIMUM RATINGS (T<sub>C</sub>=25°C)

	( =	. /		
Item		Symbol	Unit	MBN500FH65E2
•	T <sub>vi</sub> =125°C			6,500
Collector Emitter Voltage	T <sub>vi</sub> =25°C	V <sub>CES</sub>	V	6,500
_	T <sub>vi</sub> =-40°C		V V A A A C C C C C C C C C C C C C C C	6,000
Gate Emitter Voltage	•	$V_{GES}$	V	±20
Collector Current	DC	Ic	Λ	500
Collector Current	1ms	I <sub>CRM</sub>	7 ^	1,000
Forward Current	DC	I <sub>F</sub>	Λ.	500
Forward Current	1ms	I <sub>FRM</sub>	7 ^	1,000
<b>Operating Junction Tempe</b>	rature	T <sub>vj op</sub>	°C	-40 ~ +125
Storage Temperature		T <sub>stg</sub>	°C	-50 ~ +125
Isolation Voltage		V <sub>ISO</sub>	V <sub>RMS</sub>	10,200(AC 1 minute)
Screw Torque	Terminals (M4/M8)	-	Nm	2/10 (1)
Screw rorque	Mounting (M6)	-		6 (2)

Notes: (1) Recommended Value 1.8±0.2/9±1N·m

(2) Recommended Value 5.5±0.5N·m

#### **ELECTRICAL CHARACTERISTICS**

Item	Symbol	Unit	Min.	Тур.	Max.	Test Conditions
Collector Emitter Cut-Off Current	lana	mA	-	-	17	V <sub>CE</sub> =6,500V, V <sub>GE</sub> =0V, T <sub>vj</sub> =25°C
	I <sub>CES</sub>	ША	-	17	67	V <sub>CE</sub> =6,500V, V <sub>GE</sub> =0V, T <sub>vj</sub> =125°C
Gate Emitter Leakage Current	I <sub>GES</sub>	nΑ	-500	•	+500	$V_{GE}=\pm 20V, V_{CE}=0V, T_{vj}=25^{\circ}C$
Collector Emitter Saturation Voltage	1/0-	V	-	3.2	-	I <sub>C</sub> =500A, V <sub>GE</sub> =15V, T <sub>vj</sub> =25°C
Collector Emitter Saturation voltage	V <sub>CEsat</sub>	•	4.0	4.5	5.0	I <sub>C</sub> =500A, V <sub>GE</sub> =15V, T <sub>vj</sub> =125°C
Gate Emitter Threshold Voltage	V <sub>GE(th)</sub>	V	5.8	6.3	6.8	V <sub>CE</sub> =10V, I <sub>C</sub> =500mA, T <sub>Vj</sub> =25°C
Input Capacitance	Cies	nF	-	87	-	$V_{CE}=10V$ , $V_{GE}=0V$ , $f=100kHz$ , $T_{vj}=25^{\circ}C$
Internal Gate Resistance	R <sub>G(int)</sub>	Ω	-	1.1	-	V <sub>CE</sub> =10V, V <sub>GE</sub> =0V, f=100kHz, T <sub>vj</sub> =25°C
Turn On Delay Time	t <sub>d(on)</sub>		-	0.7	-	$V_{CC}$ =3,600V, $I_{C}$ =500A
Rise Time	t <sub>r</sub>		2.0	3.2	4.8	L <sub>S</sub> =210nH
Turn Off Delay Time	t <sub>d(off)</sub>	μS	-	3.3	-	$R_G=10\Omega$ (3)
Fall Time	t <sub>f</sub>		2.1	3.1	4.7	$V_{GE}=\pm 15V, T_{vj}=125^{\circ}C$
Forward Valtage Drop	VF	V	-	3.6	-	$I_F=500A$ , $V_{GE}=0V$ , $T_{vj}=25$ °C
Forward Voltage Drop	VF	V	3.3	3.9	4.6	I <sub>F</sub> =500A, V <sub>GE</sub> =0V, T <sub>vj</sub> =125°C
Reverse Recovery Time	t <sub>rr</sub>	μS	-	0.8	1.6	V <sub>CC</sub> =3,600V, I <sub>F</sub> =500A, L <sub>S</sub> =210nH T <sub>Vi</sub> =125°C
Turn On Loss	E <sub>on(10%)</sub>	J/P	-	3.2	3.9	
Tulli Oli Loss	E <sub>on(full)</sub>	J/F	-	3.6	-	V <sub>CC</sub> =3,600V, I <sub>C</sub> =500A, L <sub>S</sub> =210nH
Turn Off Loss	E <sub>off(10%)</sub>	J/P	-	2.6	3.25	$R_{\rm G}=10\Omega$ (3)
Tuill Oil Loss	E <sub>off(full)</sub>	J/F	-	2.8	-	
Reverse Recovery Loss	E <sub>rr(10%)</sub>	J/P	-	1.6	2.05	$V_{GE}=\pm 15V, T_{vj}=125^{\circ}C$
Reverse Recovery Loss	E <sub>rr(full)</sub>	J/F	-	1.7	-	
Short Circuit Pulse Width	t <sub>sc</sub>	นร	10	_		V <sub>CC</sub> =4,500V, Ls=210nH
Onort Oncurr uise width	<b>L</b> SC	<u> </u>	10	_		$R_G(on/off)=10/100\Omega$ , $V_{GE}=\pm 15V$ , $T_{vj}=25^{\circ}C$
Partial discharge extinction voltage	V <sub>e</sub>	$V_{RMS}$	5,100	-	-	f=50Hz, Q <sub>PD</sub> ≤10pC(acc. to IEC 61287)

Notes: (3)  $R_G$  value is a test condition value for evaluation, not recommended value. Please, determine the suitable  $R_G$  value by measuring switching behaviors.

<sup>\*</sup> Please contact our representatives at order.

<sup>\*</sup> For improvement, specifications are subject to change without notice.

<sup>\*</sup> For actual application, please confirm this spec sheet is the newest revision.

### THERMAL CHARACTERISTICS

Item		Symbol	Unit	Min.	Typ.	Max.	Test Conditions
Thermal Impedance	IGBT	R <sub>th(j-c)</sub>	K/W	-	-	0.0128	lunation to coop
	FWD	R <sub>th(j-c)</sub>	r\/ vv	-	-	0.0255	Junction to case
Contact Thermal Impedance		R <sub>th(c-f)</sub>	K/W	1	0.007	-	Case to fin (λgrease=1W/(m⋅K), heat-sink flatness ≤50um)

### MODULE MECHANICAL CHARACTERISTICS

Item		Unit	Characteristics	Conditions
Weight		g	1,100	
Stray inductance in module	LS(CM-EM)	nH	15	Collector-main to Emitter-main
Comparative Tracking Index	(CTI)	-	600	
Module base plate Material		-	Al-SiC	
Baseplate Thickness		mm	5	
Insulation plate Material		-	AI N	
Terminal Surface treatment		-	Ni plating	
Case Material		-	Poly-Phenylene Sulfide	
Fire and Smoke Category		-	I2 / F3	NFF 16-102

#### **DEFINITION OF TEST CIRCUIT**

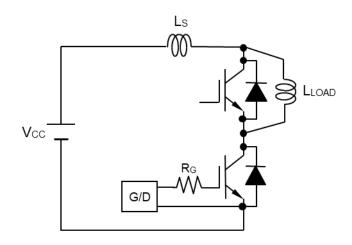


Fig.1 Switching test circuit

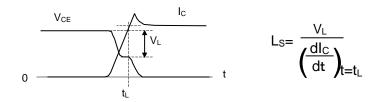


Fig.2 Definition of stray inductance

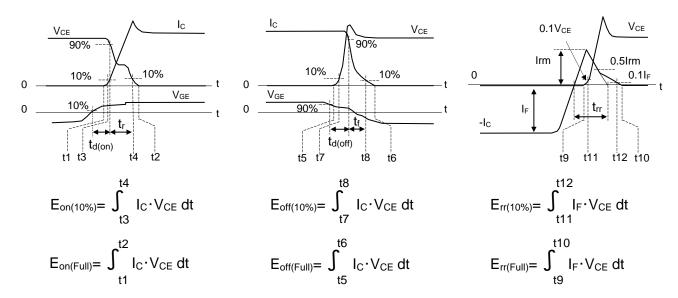
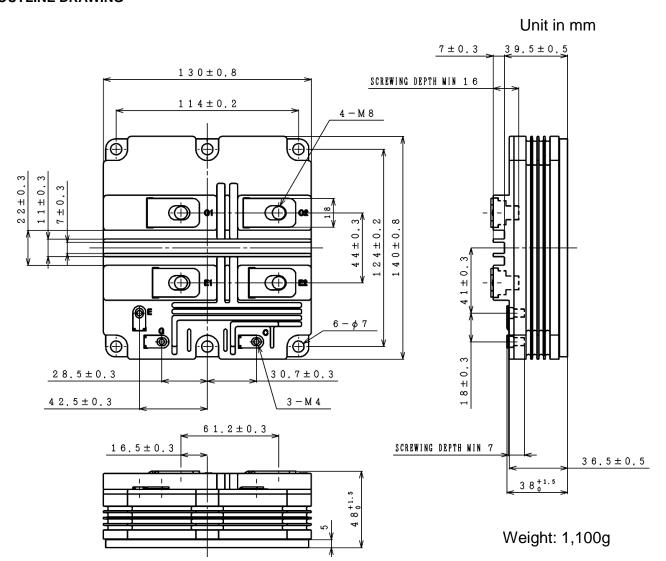
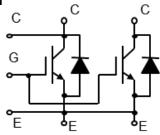


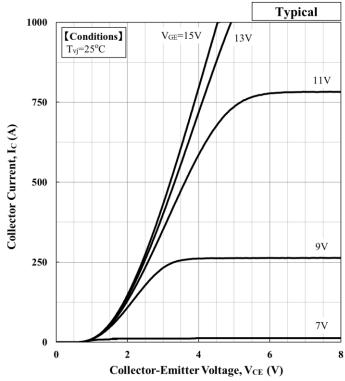
Fig.3 Definition of switching loss

#### **OUTLINE DRAWING**



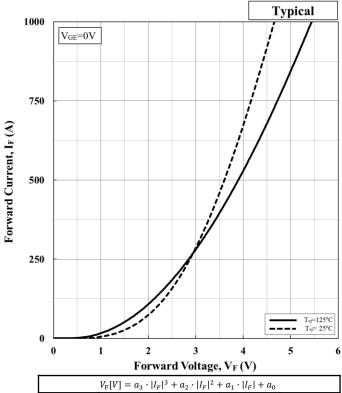
### **CIRCUIT DIAGRAM**





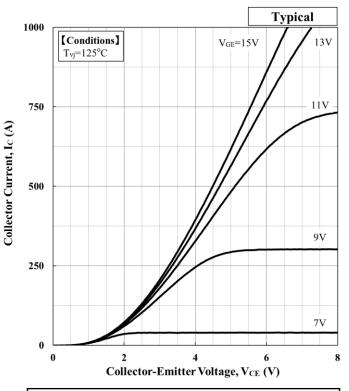
$V_{\text{CE}}(sat)[V] = a_3 \cdot  I_c ^3 + a_2 \cdot  I_c ^2 + a_1 \cdot  I_c  + a_0$								
Temp.[°C]	$V_{GE}[V]$	$a_3$	$a_2$	$a_1$	$a_0$			
25	15	1.98.E-09	-4.22.E-06	5.56.E-03	1.25.E+00			

Collector Current vs. Collector Emitter Voltage



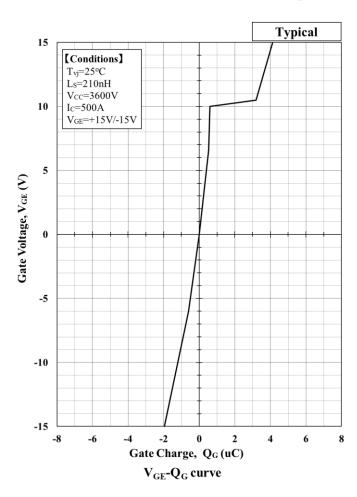
$V_{F}[V] = a_{3} \cdot  I_{F} ^{3} + a_{2} \cdot  I_{F} ^{2} + a_{1} \cdot  I_{F}  + a_{0}$									
Temp.[°C]	$a_3$	$a_2$	$a_1$	$a_0$					
25	2.83.E-09	-6.19.E-06	6.47.E-03	1.58.E+00					
125	2.93.E-09	-6.73.E-06	8.10.E-03	1.18.E+00					

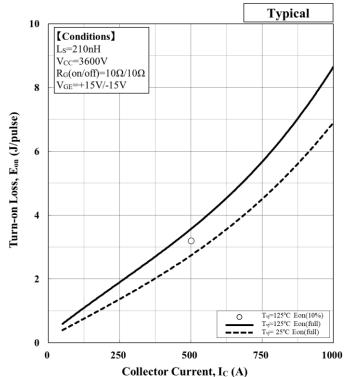
Forward Voltage of free-wheeling diode



$V_{\text{CE}}(sat)[V] = a_3 \cdot  I_c ^3 + a_2 \cdot  I_c ^2 + a_1 \cdot  I_c  + a_0$								
Temp.[°C]	V <sub>GE</sub> [V]	$a_3$	$a_2$	$a_1$	$a_0$			
125	15	3.16.E-09	-6.68.E-06	8.70.E-03	1.43.E+00			

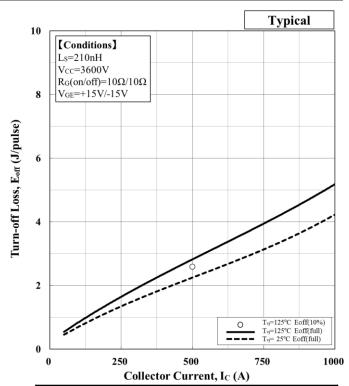
**Collector Current vs. Collector Emitter Voltage** 





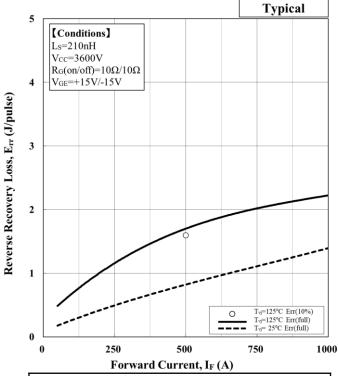
			` '					
$E[J] = a_3 \cdot  I_c ^3 + a_2 \cdot  I_c ^2 + a_1 \cdot  I_c  + a_0$								
Temp.[°C]	$a_3$	$a_2$	$a_1$	$a_0$				
25	2.53.E-09	-6.25.E-07	4.84.E-03	1.57.E-01				
125	4.56.E-09	-3.31.E-06	7.15.E-03	2.45.E-01				

Turn-on loss vs. Collector current



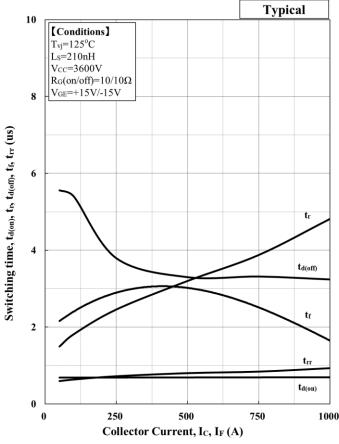
	$E[J] = a_3 \cdot  I_c ^3 + a_2 \cdot  I_c ^2 + a_1 \cdot  I_c  + a_0$									
Temp.[°C]	$a_3$	$a_2$	$a_1$	$a_0$						
25	2.46.E-09	-3.83.E-06	5.41.E-03	1.94.E-01						
125	1.83.E-09	-3.17.E-06	6.28.E-03	2.43.E-01						

Turn-off loss vs. Collector current



$E[J] = a_3 \cdot  I_F ^3 + a_2 \cdot  I_F ^2 + a_1 \cdot  I_F  + a_0$									
Temp.[°C]	$a_3$	$a_2$	$a_1$	$a_0$					
25	3.93.E-10	-9.12.E-07	1.82.E-03	8.74.E-02					
125	1.18.E-09	-3.57.E-06	4.33.E-03	2.78.E-01					
_	_	_	_						

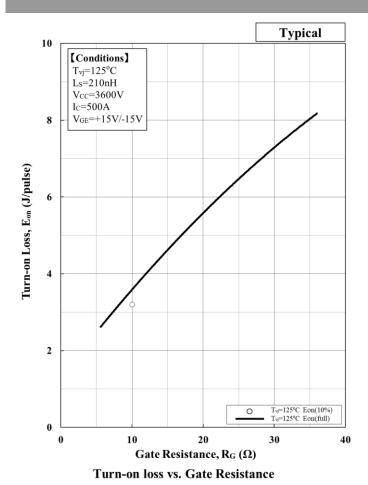
Recovery loss vs. Forward current



**Switching time vs. Collector Current** 

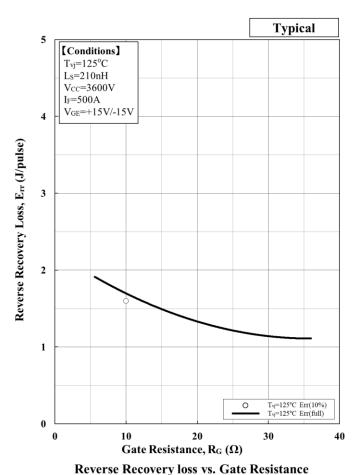
**Typical** 

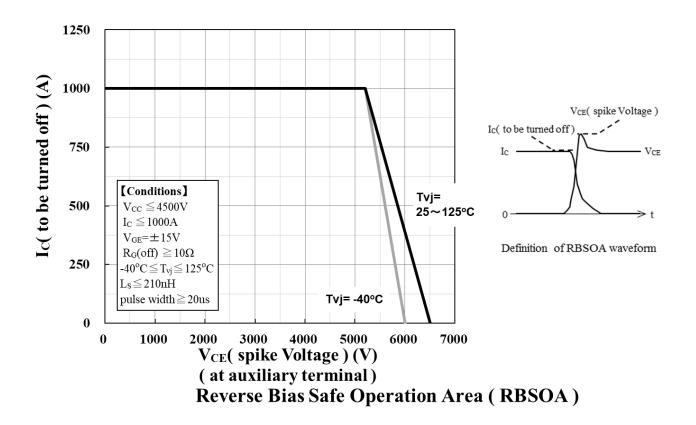
# **MBN500FH65E2**

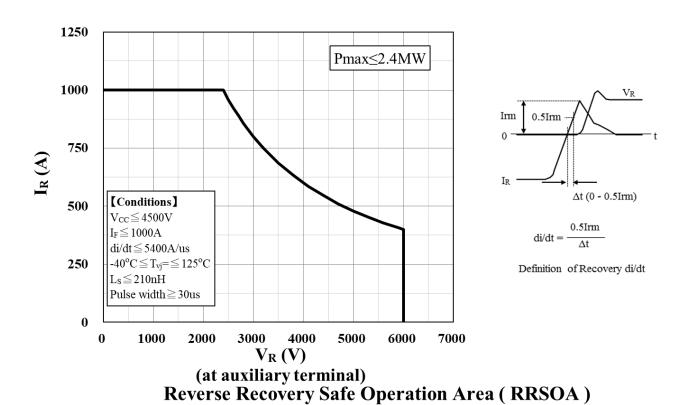


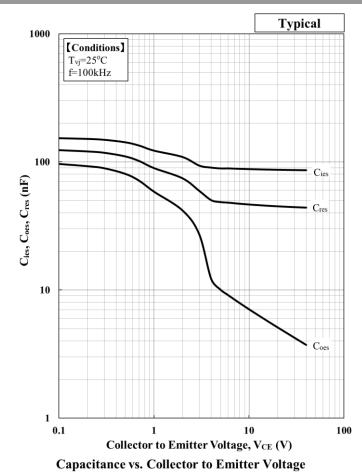
10

[Conditions]









0.1 Diode

| Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | Diode | D

Foster model lumped circuit constant

n	1	2	3	4	Unit
R th, IGBT [n]	7.99E-03	2.53E-03	2.21E-03	6.99E-05	[K/W]
C th, IGBT [n]	2.05E+01	1.09E+01	3.02E+00	1.06E+01	[J/K]
R th, Diode [n]	1.59E-02	5.02E-03	4.42E-03	1.38E-04	[K/W]
C th, Diode [n]	1.03E+01	5.48E+00	1.51E+00	5.38E+00	[J/K]

**Transient Thermal Impedance Curve** 

### Cauer model lumped circuit constant

n	1	2	3	4	Unit
R th, IGBT [n]	1.78E-03	2.67E-03	3.98E-03	4.38E-03	[K/W]
C th, IGBT [n]	1.77E+00	8.35E-01	8.14E+00	2.26E+01	[J/K]
R th, Diode [n]	3.55E-03	5.30E-03	7.92E-03	8.73E-03	[K/W]
C th, Diode [n]	8.88E-01	4.18E-01	4.09E+00	1.13E+01	[J/K]

#### **Material declaration**

Please note the following materials are contained in the product, in order to keep characteristic and reliability level.

Material	Contained part
Lead (Pb) and its compounds	Solder

### Minebea POWER SEMICONDUCTORS

### Notices

- 1. Since mishandling of semiconductor devices may cause malfunctions, please be sure to read "Precautions for Safe Use and Notices" in the individual brochure before use.
- 2. When designing an electronic circuit using semiconductor devices, please do not exceed the absolute maximum rating specified for the device under any external fluctuations. And for pulse applications, please also do not exceed the "Safe Operating Area (SOA)".
- 3. Semiconductor devices may sometimes break down by accidental or unexpected surge voltage, so please be careful about the safety design such as redundant design and malfunction prevention design which don't cause the damage expand even if they break down.
- 4. In cases where extremely high reliability is required (such as use in nuclear power control, aerospace and aviation, traffic equipment, life-support-related medical equipment, fuel control equipment and various kinds of safety equipment), safety should be ensured by using semiconductor devices that feature assured safety or by means of users' fail-safe precautions or other arrangement. Or consult with MPSD's sales department staff. (When semiconductor devices fail, as a result the semiconductor devices or wiring, wiring pattern may smoke, ignite, or the semiconductor devices themselves may burst.)
- 5. A semi-processed article is done now using solder which contains lead inside the semiconductor devices. There is possibility of the regulation substance depend on the applied models, so please check before using.
- 6. This specification is a material for component selection, which describes specifications of power semiconductor devices (hereinafter referred to as products), characteristic charts, and external dimension drawings.
- 7. The information given herein, including the specifications and dimensions, is subject to change without prior notice to improve product characteristics. Before ordering, purchasers are advised to contact with Minebea power semiconductor sales department for the latest version of this data sheets
- 8. For handling other than described in this manual, follow the handling instructions (IGBT-HI-00002).

For inquiries relating to the products, please contact nearest representatives that is located "Inquiry" portion on the top page of a home page.

### Minebea POWER SEMICONDUCTORS

### ■ Usage I

- MPSD warrants that the MPSD products have the specified performance according to the respective specifications at the time of its sale. Testing and other quality control techniques of the MPSD products by MPSD are utilized to the extent MPSD needs to meet the specifications described in this document. Not every device of the MPSD products is specifically tested on all parameters, except those mandated by relevant laws and/or regulations.
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