IGBT MODULE Spec.No.IGBT-SP-12023 R9 P 1

# MBM250H33E3

Silicon N-channel IGBT 3300V E3 version

#### **FEATURES**

\* Soft switching behavior & low conduction loss:

Soft low-injection punch-through

High conductivity IGBT.

\* Low driving power due to low input

capacitance MOS gate.

\* Low noise recovery: Ultra soft fast recovery diode.

#### ABSOLUTE MAXIMUM RATINGS (T<sub>C</sub>=25°C)

Item		Symbol	Unit	MBM250H33E3
Collector Emitter Voltage		V <sub>CES</sub>	V	3,300
Gate Emitter Voltage		$V_{GES}$	V	±20
Collector Current	DC	Ic	Α	250(Tc=95°C)
Collector Current	1ms	I <sub>CRM</sub>	7 A	500
Forward Current	DC	I <sub>F</sub>	Α	250
Forward Current	1ms	I <sub>FRM</sub>	7 A	500
Peak Forward Surge Curre	nt	IFSM	Ap	2,000
Junction Temperature		T <sub>vj</sub>	°Č	-40 ~ +150
Operating Junction Temper	rature	T <sub>vj op</sub>	°C	-40 ~ +125
Case Temperature		T <sub>C</sub>	°C	-40 ~ +125
Storage Temperature		T <sub>stg</sub>	°C	-50 ~ +125
Isolation Voltage		V <sub>ISO</sub>	V <sub>RMS</sub>	7,700(AC 1 minute)
Screw Torque	Mounting (M6)	-	N⋅m	6 (1)

Notes: (1) Recommended Value 5.5±0.5N·m

#### **ELECTRICAL CHARACTERISTICS**

Item	Symbol	Unit	Min.	Тур.	Max.	Test Conditions
Callastar Emittar Cut Off Current		mΛ	-	-	2	V <sub>CE</sub> =3,300V, V <sub>GE</sub> =0V, T <sub>Vi</sub> =25°C
Collector Emitter Cut-Off Current	ICES	mA	-	4	10	V <sub>CE</sub> =3,300V, V <sub>GE</sub> =0V, T <sub>Vi</sub> =125°C
Gate Emitter Leakage Current	I <sub>GES</sub>	nA	-500	-	+500	V <sub>GE</sub> =±20V, V <sub>CE</sub> =0V, T <sub>vi</sub> =25°C
Collector Emitter Seturation Voltage	V	V	-	2.65	-	I <sub>C</sub> =250A, V <sub>GE</sub> =15V, T <sub>VI</sub> =25°C
Collector Emitter Saturation Voltage	V <sub>CE(sat)</sub>	V	2.70	3.40	3.90	Ic=250A, V <sub>GE</sub> =15V, T <sub>vj</sub> =125°C
Gate Emitter Threshold Voltage	$V_{GE(th)}$	V	5.5	6.3	7.5	V <sub>CE</sub> =10V, I <sub>C</sub> =250mA, T <sub>vi</sub> =25°C
Gate Charge	Qg	uC	-	2.8	-	V <sub>CC</sub> =1,800V, I <sub>C</sub> =250A, V <sub>GE</sub> =±15V
Input Capacitance	Cies	nF	-	33	-	
Output Capacitance	C <sub>oes</sub>	nF	-	3.3	-	$V_{CE}$ =10V, $V_{GE}$ =0V, f=100kHz, $T_{vj}$ =25°C
Reverse transfer capacitance	$C_{\rm res}$	nF	-	2.3	-	
Internal Gate Resistance	R <sub>G(int)</sub>	Ω	-	5.4	-	V <sub>CE</sub> =10V, V <sub>GE</sub> =0V, f=100kHz, T <sub>vj</sub> =25°C
Turn On Delay Time	t <sub>d(on)</sub>		-	0.7	-	V <sub>CC</sub> =1,800V, I <sub>C</sub> =250A
Rise Time	t <sub>r</sub>	μS	-	1.8	2.5	L <sub>S</sub> =400nH
Turn Off Delay Time	t <sub>d(off)</sub>	μδ	-	2.1	-	$R_G=15/15\Omega$ (2)
Fall Time	t <sub>f</sub>		-	1.9	3.2	$V_{GE}=\pm 15V, T_{vj}=125^{\circ}C$
Forward Voltage Drop	$V_{F}$	V	2.3	2.9	3.3	I <sub>F</sub> =250A, V <sub>GE</sub> =0V, T <sub>Vj</sub> =125°C
Reverse Recovery Time	t <sub>rr</sub>	μS		0.7	1.2	V <sub>CC</sub> =1,800V, I <sub>F</sub> =250A, L <sub>S</sub> =100nH
The verse recovery fille		•	_	_	1.2	T <sub>vj</sub> =125°C
Turn On Loss	E <sub>on(10%)</sub>	J/P	-	0.43	0.58	V <sub>CC</sub> =1,800V, I <sub>C</sub> =250A, L <sub>S</sub> =400nH
Turn Off Loss	E <sub>off(10%)</sub>	J/P	-	0.37	0.50	$R_G=15/15\Omega$ (2)
Reverse Recovery Loss	E <sub>rr(10%)</sub>	J/P	-	0.31	0.41	$V_{GE}=\pm 15V, T_{vj}=125^{\circ}C$
Partial discharge extinction voltage	Ve	$V_{RMS}$	3,500	-	-	f=50Hz, Q <sub>PD</sub> ≤10pC(acc. to IEC 61287)
Stray inductance module	L <sub>SCE</sub>	nΗ	-	140	-	Between C1- E2
Thermal Impedance IGBT	R <sub>th(j-c)</sub>	K/W	-	-	0.050	Junction to case
· FWD	$R_{th(j-c)}$	17/ 77	-	-	0.100	Julicuon to case
Contact Thermal Impedance	R <sub>th(c-f)</sub>	K/W	-	0.032	-	Case to fin (par 1 arm)

Notes: (2) RG value is the test condition's value for evaluation of the switching times, not recommended value. Please, determine the suitable RG value after the measurement of switching waveforms (overshoot voltage, etc.) with appliance mounted.

<sup>\*</sup> Please contact our representatives at order.

<sup>\*</sup> For improvement, specifications are subject to change without notice.

<sup>\*</sup> For actual application, please confirm this spec sheet is the newest revision.

#### **MODULE MECHANICAL CHARACTERISTICS**

Item		Unit	Characteristics	Conditions
Weight		g	840	
Creepage Distance Between termina		mm	51	C1 main - C2/E1 main C2/E1 main - E2 main
	Terminal-Base	mm	57	G1E1 - base
Clearance Distance	Between terminal	mm	20	C1 main - C2/E1 main C2/E1 main - E2 main
	Terminal-Base mm 36		36	C1 aux - base
Resistance, Terminal-chip	R <sub>CC'+EE'</sub>	mΩ	1.5	Terminal to chip
Comparative Tracking Index	x (CTI)		600	
Module base plate Material			Cu	
Baseplate Thickness		mm	5	
Insulation plate Material			AIN	
Terminal Surface treatment			Ni plating	
Case Material			Poly-Phenilene Sulfide	

#### **DEFINITION OF TEST CIRCUIT**

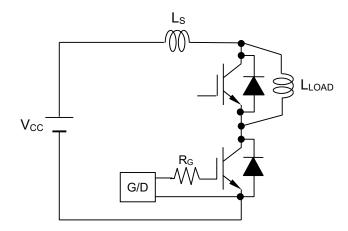


Fig.1 Switching test circuit

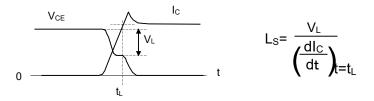


Fig.2 Definition of stray inductance

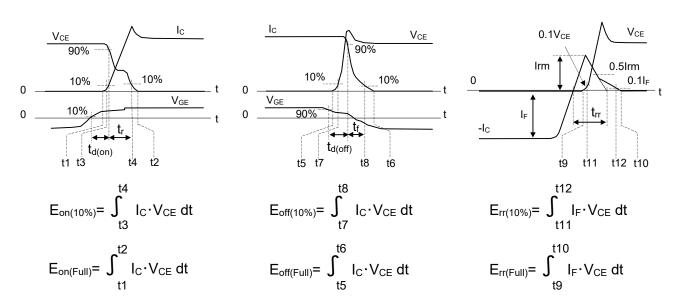
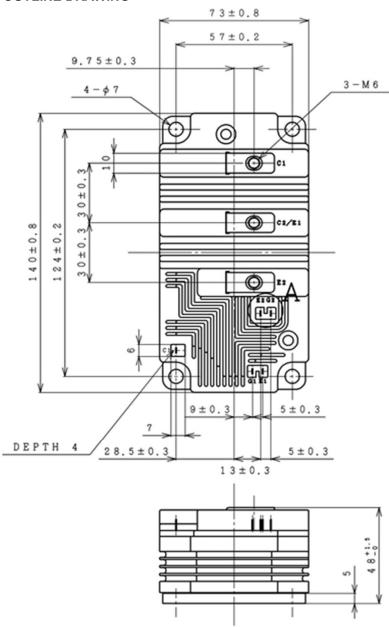


Fig.3 Definition of switching loss

#### **OUTLINE DRAWING**

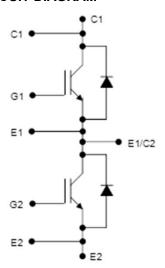


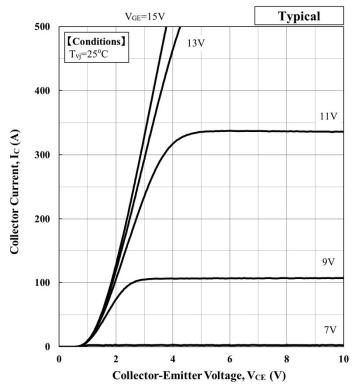
# Unit in mm \*\*CREWING DEPTH \*\*THE STREET OF THE STREET OF

# A (2:1)

Weight: 840g

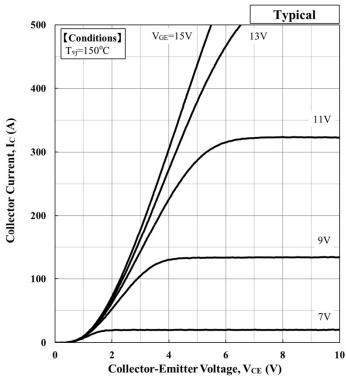
#### **CIRCUIT DIAGRAM**





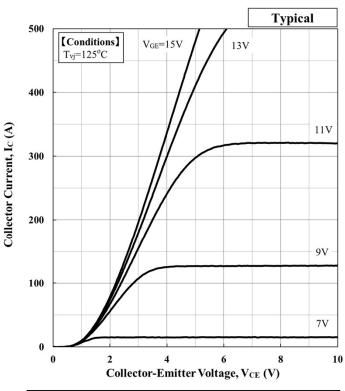
$V_{CE}(sat)[V] = a_3 \cdot  I_c ^3 + a_2 \cdot  I_c ^2 + a_1 \cdot  I_c  + a_0$					
Temp.[°C]	$V_{GE}[V]$	$a_3$	$a_2$	$a_1$	$a_0$
25	15	7.92E-09	-9.63E-06	8.20E-03	1.07E+00

Collector Current vs. Collector Emitter Voltage



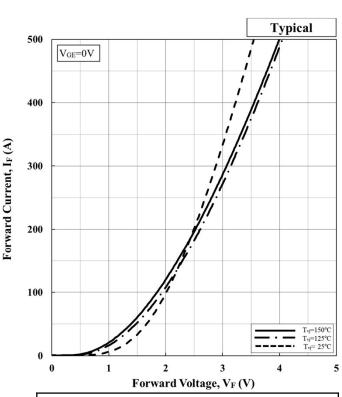
$V_{\text{CE}}(sat)[V] = a_3 \cdot  I_c ^3 + a_2 \cdot  I_c ^2 + a_1 \cdot  I_c  + a_0$						
	Temp.[°C]	V <sub>GE</sub> [V]	$a_3$	$a_2$	$a_1$	$a_0$
	150	15	1.75E-08	-1.85E-05	1.37E-02	1.06E+00

Collector Current vs. Collector Emitter Voltage



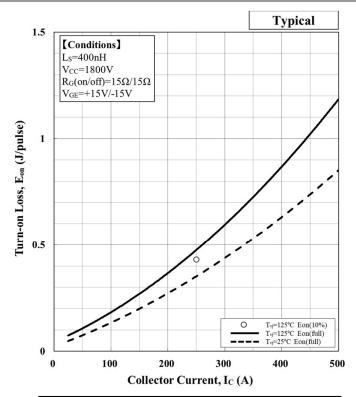
$V_{\text{CE}}(sat)[V] = a_3 \cdot  I_c ^3 + a_2 \cdot  I_c ^2 + a_1 \cdot  I_c  + a_0$						
Temp.[°C]	$V_{GE}[V]$	$a_3$	$a_2$	$a_1$	$a_0$	
125	15	1.66E-08	-1.78E-05	1.29E-02	1.05E+00	

Collector Current vs. Collector Emitter Voltage



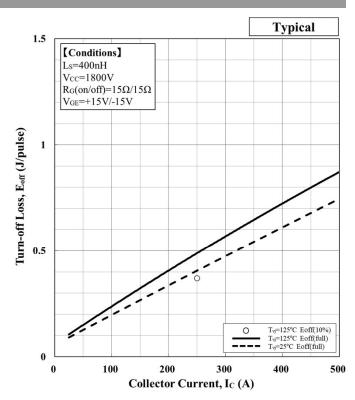
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	l	$V_{F}[V] = a_{3} \cdot  I_{F} ^{3} + a_{2} \cdot  I_{F} ^{2} + a_{1} \cdot  I_{F}  + a_{0}$						
125 1.58E-08 -1.82E-05 1.14E-02 9.41E-01		Temp.[°C]	$a_3$	$a_2$	$a_1$	$a_0$		
	[	25	1.33E-08	-1.49E-05	8.75E-03	1.25E+00		
	[	125	1.58E-08	-1.82E-05	1.14E-02	9.41E-01		
150 1.51E-08 -1.76E-05 1.13E-02 8.50E-01	[	150	1.51E-08	-1.76E-05	1.13E-02	8.50E-01		

Forward Voltage of free-wheeling diode



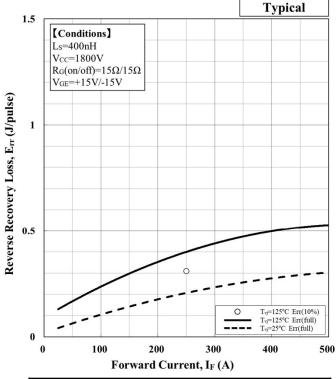
	$E[J] = a_3 \cdot  I_c ^3 + a_2 \cdot  I_c ^2 + a_1 \cdot  I_c  + a_0$							
Γ	Temp.[°C]	$a_3$	$a_2$	$a_1$	$a_0$			
	25	-	1.38E-06	9.70E-04	2.31E-02			
Γ	125	-	2.22E-06	1.18E-03	4.33E-02			

Turn-on loss vs. Collector current



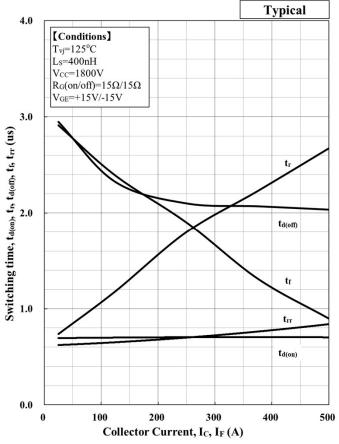
$E[J] = a_3 \cdot  I_c ^3 + a_2 \cdot  I_c ^2 + a_1 \cdot  I_c  + a_0$						
Temp.[°C]	$a_3$	$a_2$	$a_1$	$a_0$		
25	-	-7.01E-08	1.42E-03	5.58E-02		
125	1	-3.45E-07	1.80E-03	6.09E-02		

Turn-off loss vs. Collector current

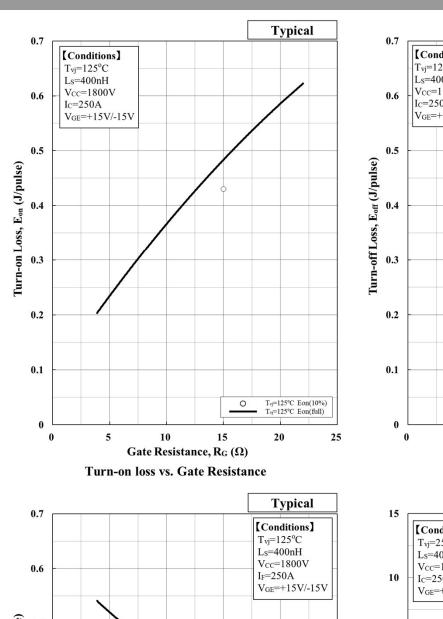


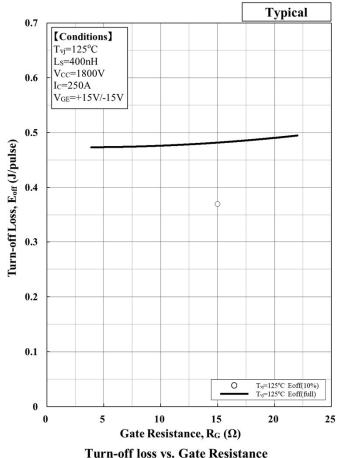
	$E[J] = a_3 \cdot  I_F ^3 + a_2 \cdot  I_F ^2 + a_1 \cdot  I_F  + a_0$						
Temp.[°C]	$a_3$	$a_2$	$a_1$	$a_0$			
25	_	-7.40E-07	9.39E-04	1.82E-02			
125	-	-1.45E-06	1.60E-03	9.12E-02			

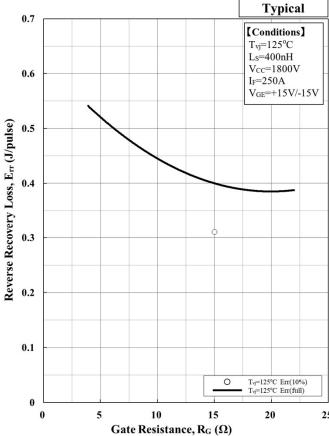
Recovery loss vs. Forward current



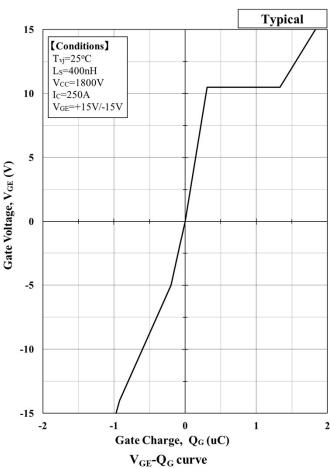
Switching time vs. Collector Current

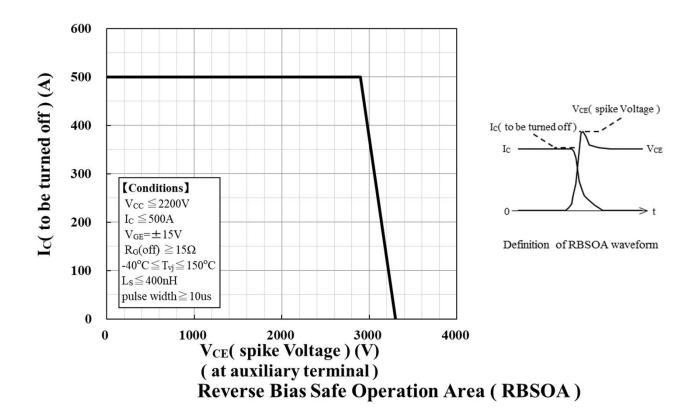


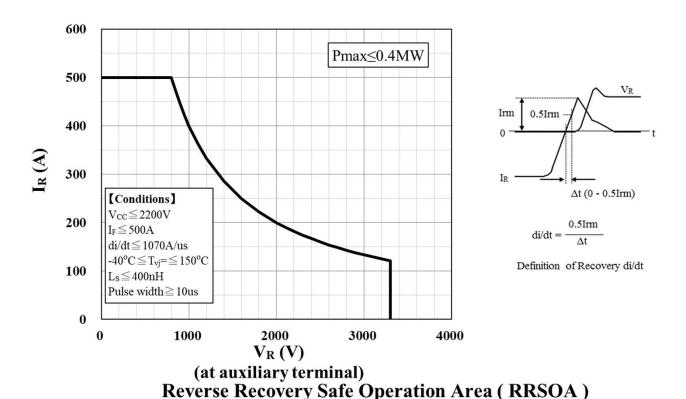


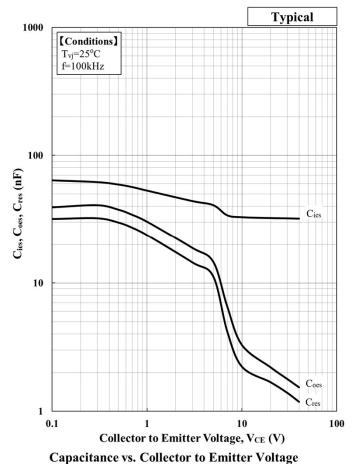


Reverse Recovery loss vs. Gate Resistance









Maximum

Diode

O.00

O.0001

O.0001

O.0001

O.0001

O.001

O.00

**Transient Thermal Impedance Curve** 

#### Foster model lumped circuit constant

n	1	2	3	4
R th, IGBT [n]	9.27E-03	2.52E-02	1.32E-02	2.35E-03
C th, IGBT [n]	2.94E+01	2.87E+00	6.79E-01	8.61E-01
R th, Diode [n]	1.83E-02	5.07E-02	2.61E-02	4.89E-03
C th, Diode [n]	1.49E+01	1.42E+00	3.45E-01	4.13E-01

#### Cauer model lumped circuit constant

n	1	2	3	4
R th, IGBT [n]	1.22E-02	1.20E-02	2.13E-02	4.47E-03
C th, IGBT [n]	3.32E-01	5.09E-01	2.70E+00	5.60E+01
R th, Diode [n]	2.42E-02	2.42E-02	4.27E-02	8.84E-03
C th, Diode [n]	1.64E-01	2.59E-01	1.34E+00	2.84E+01

#### **Material declaration**

Please note the following materials are contained in the product, in order to keep characteristic and reliability level.

Material	Contained part
Lead (Pb) and its compounds	Solder

### Minebea POWER SEMICONDUCTORS

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