Silicon N-channel IGBT 4500V E2 version

#### **FEATURES**

- \* Low switching loss IGBT module.
- \* Low noise due to ultra soft fast recovery diode.
- \* Isolated heat sink (terminal to base).

### ABSOLUTE MAXIMUM RATINGS (Tc=25°C)

ABSOLUTE WAXINON	1100 (10 20	<u> </u>			
Itei	Symbol	Unit	MBM200H45E2-H		
Collector Emitter Voltage		V <sub>CES</sub>	V	4,500	
Gate Emitter Voltage		V <sub>GES</sub>	V	±20	
Collector Current	DC	Ic	A	200(Tc=80°C)	
Collector Current	1ms	Icrm		400	
Forward Current	DC	l <sub>F</sub>	A	200	
Forward Current	1ms	I <sub>FRM</sub>	A	400	
Peak Forward Surge Current		IFSM	Λn	1,500 (Tvj=125°C, 50Hz, 10ms Hali	
reak rolwald Surge Cull	ent	ILOM	Ар	sinewave)	
Total Power Dissipation		Ptot	W	1,960 (Tc=25°C per IGBT)	
Junction Temperature		T <sub>vi</sub>	°C	-40 ~ +125	
<b>Operating Junction Temp</b>	erature	T <sub>vj op</sub>	°C	-40 ~ +125	
Case Temperature		T <sub>C</sub>	°C	-40 ~ +125	
Storage Temperature		T <sub>stg</sub>	°C	-40 ~ +125	
Isolation Voltage		V <sub>ISO</sub>	V <sub>RMS</sub>	9,000(AC 1 minute)	
Screw Torque	Terminals (M6)	-	N·m	6 (1)	
	Mounting (M6)	-	14.111	6 (1)	

Notes: (1) Recommended Value 5.5±0.5N·m

#### **ELECTRICAL CHARACTERISTICS**

Item	Symbol	Unit	Min.	Тур.	Max.	Test Conditions
Collector Emitter Cut-Off Current	lana	mA	-	-	7	V <sub>CE</sub> =4,500V, V <sub>GE</sub> =0V, T <sub>Vj</sub> =25°C
Collector Ethilter Cut-Off Current	ICES	ША	-	4	16	V <sub>CE</sub> =4,500V, V <sub>GE</sub> =0V, T <sub>vj</sub> =125°C
Gate Emitter Leakage Current	I <sub>GES</sub>	nΑ	-500	1	+500	$V_{GE}=\pm20V$ , $V_{CE}=0V$ , $T_{vj}=25$ °C
Collector Emitter Saturation Voltage	V <sub>CE(sat)</sub>	V	-	3.2	-	I <sub>C</sub> =200A, V <sub>GE</sub> =15V, T <sub>Vj</sub> =25°C
Collector Efficier Saturation Voltage	` ′	•	3.5	4.2	4.7	I <sub>C</sub> =200A, V <sub>GE</sub> =15V, T <sub>vj</sub> =125°C
Gate Emitter Threshold Voltage	$V_{GE(th)}$	V	5.4	6.4	7.4	V <sub>CE</sub> =10V, I <sub>C</sub> =200mA, T <sub>vj</sub> =25°C
Gate Charge	Qg	μC	-	2.1	-	V <sub>CC</sub> =2,800V, I <sub>C</sub> =200A, V <sub>GE</sub> =±15V
Input Capacitance	Cies	nF	-	28	-	
Output Capacitance	C <sub>oes</sub>	nF	-	2.3	-	$V_{CE}$ =10V, $V_{GE}$ =0V, f=100kHz, $T_{vj}$ =25°C
Reverse transfer capacitance	$C_{res}$	nF	-	1.1	-	
Internal Gate Resistance	R <sub>G(int)</sub>	Ω	-	4.8	-	$V_{CE}$ =10V, $V_{GE}$ =0V, f=100kHz, $T_{vj}$ =25°C
Turn On Delay Time			-	0.5	-	T <sub>vj</sub> =25°C
Tulli Oli Delay Tille	t <sub>d(on)</sub>		-	0.6	-	T <sub>vj</sub> =125°C
Rise Time	tr		-	1.9	-	$ T_{vj}=25^{\circ}C $ $ V_{CC}=2,800V, I_{C}=200A $
Nise Tille	ιŗ		-	2.1	4.2	T <sub>vj</sub> =125°C L <sub>S</sub> =400nH
Turn Off Delay Time	<b>+</b>	μS	-	1.8	-	$T_{vj}$ =25°C $R_G$ =20 $\Omega$ (2)
Tulli Oli Delay Tille	t <sub>d(off)</sub>		-	1.9	-	$T_{vj}$ =125°C $V_{GE}$ =±15V
Fall Time	t <sub>f</sub>		-	1.8	-	T <sub>vj</sub> =25°C
raii iiiie			-	2.4	3.6	T <sub>vj</sub> =125°C
	E <sub>on(full)</sub>		-	0.73	-	T <sub>vj</sub> =25°C
Turn On Loss	E <sub>on(10%)</sub>	J/P	-	0.85	1.30	T <sub>vj</sub> =125°C V <sub>CC</sub> =2,800V, I <sub>C</sub> =200A,
	E <sub>on(full)</sub>		-	0.92	-	L <sub>S</sub> =400nH
	E <sub>off(full)</sub>		-	0.60	-	$T_{vj}$ =25°C $R_G$ =20 $\Omega$ (2)
Turn Off Loss	E <sub>off(10%)</sub>	J/P	-	0.65	1.00	T <sub>vj</sub> =125°C V <sub>GE</sub> =±15V
	E <sub>off(full)</sub>		-	0.73	-	710/-123 0
Partial discharge extinction voltage	Ve	V <sub>RMS</sub>	5,100	ı	-	f=50Hz, Q <sub>PD</sub> ≤10pC(acc. to IEC 61287)

Notes: (2) RG value is the test condition's value for evaluation of the switching times, not recommended value. Please, determine the suitable RG value after the measurement of switching waveforms (overshoot voltage, etc.) with appliance mounted.

<sup>\*</sup> Please contact our representatives at order.

<sup>\*</sup> For improvement, specifications are subject to change without notice.

<sup>\*</sup> For actual application, please confirm this spec sheet is the newest revision.

### **ELECTRICAL CHARACTERISTICS (Diode)**

Item	Symbol	Unit	Min.	Тур.	Max.	Test Conditions	
Forward Voltage Drop	VF	V	-	3.6	4.15	T <sub>vj</sub> =25°C	I <sub>F</sub> =200A, V <sub>GE</sub> =0V
	• • •	·	3.2	3.9	4.7	I <sub>vj</sub> =125°C	1, 2007 1, 102 01
Reverse Recovery Time	+	μS	-	0.5	-	T <sub>vj</sub> =25°C	
Neverse Necovery Time	Lrr	μδ	-	0.7	1.4	T <sub>vi</sub> =125°C	\/ <sub></sub> -2 900\/
Reverse Recovery Current	Irr	Α	-	230	-	T <sub>vj</sub> =25°C	V <sub>CC</sub> =2,800V, I <sub>F</sub> =200A, L <sub>S</sub> =400nH, R <sub>C</sub> =200
Reverse Recovery Current			-	250	-	T <sub>vi</sub> =125°C	$R_G=200A$ , $L_S=40011\Pi$ ,
Recovery charge	Qrr	μС	-	100	-	T <sub>vj</sub> =25°C	NG-2012
Recovery charge	Qrr		-	170	-	T <sub>vj</sub> =125°C	
	E <sub>rr(full)</sub>		-	0.16	-	T <sub>vi</sub> =25°C	\/2 800\/ I==200A
Reverse Recovery Loss	E <sub>rr(10%)</sub>	J/P	-	0.26	0.50	T -1050C	$V_{CC}$ =2,800V, $I_F$ =200A, $I_S$ =400nH, $I_R$ =20 $I_R$ (3)
•	E <sub>rr(full)</sub>		-	0.29	-	1 <sub>vj</sub> -125 C	L <sub>S</sub> -40011H, R <sub>G</sub> -2012 (3)

Notes: (3) RG value is the test condition's value for evaluation of the switching times, not recommended value. Please, determine the suitable RG value after the measurement of switching waveforms (overshoot voltage, etc.) with appliance mounted.

### THERMAL CHARACTERISTICS

ltem		Symbol	Unit	Min.	Тур.	Max.	Test Conditions
Thermal Impedance	IGBT	R <sub>th(j-c)</sub>	K/W	-	-	0.052	Junction to case
	FWD	R <sub>th(j-c)</sub>	I IN/VV	-	-	0.104	
Contact Thermal Impedance		R <sub>th(c-f)</sub>	K/W	-	0.032	-	Case to fin (par 1 arm)

### **MODULE MECHANICAL CHARACTERISTICS**

ltem Weight		Unit	Characteristics	Conditions
		g	840	
Creepage Distance	Between terminal	mm	51	C1 main - C2/E1 main C2/E1 main - E2 main
	Terminal-Base	mm	57	G1E1 - base
Clearance Distance	Between terminal	mm	20	C1 main - C2/E1 main C2/E1 main - E2 main
	Terminal-Base	mm	36	C1 aux - base
Stray inductance module	L <sub>SCE</sub>	nH	140	Between C1 main - E2 main
Resistance, Terminal-chip	R <sub>CC'+EE'</sub>	mΩ	1.5	Terminal to chip
Comparative Tracking Index	x (CTI)		600	·
Module base plate Material			Cu	
Baseplate Thickness		mm	5	
Insulation plate Material			AIN	
Terminal Surface treatment			Ni plating	
Case Material			Poly-Phenilene Sulfide	

#### **DEFINITION OF TEST CIRCUIT**

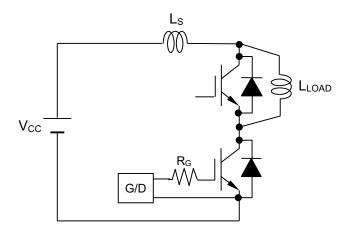


Fig.1 Switching test circuit

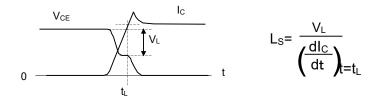


Fig.2 Definition of stray inductance

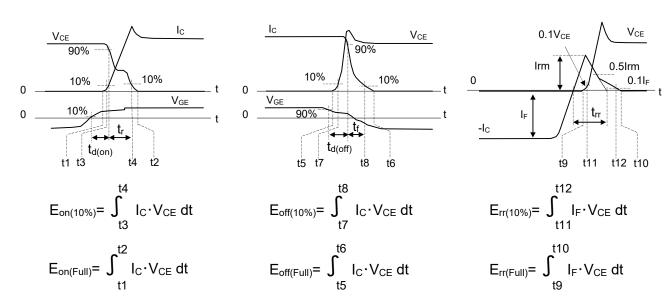
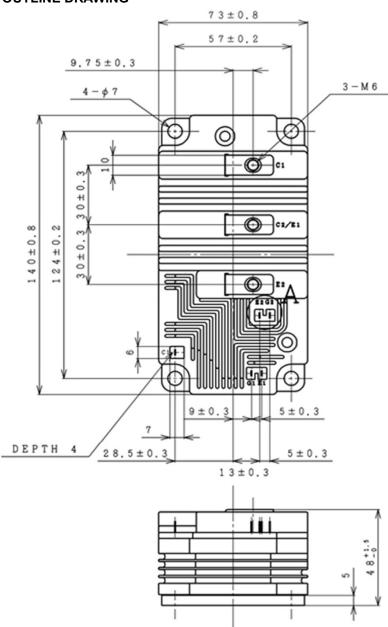
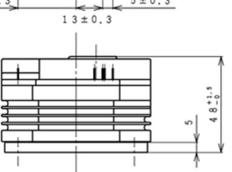


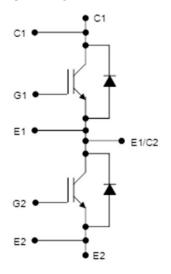
Fig.3 Definition of switching loss

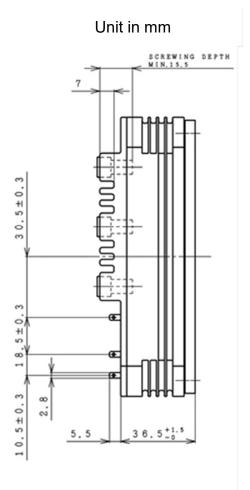
#### **OUTLINE DRAWING**

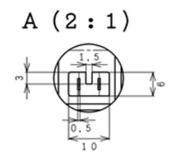




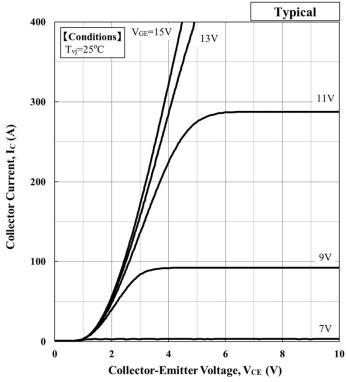
### **CIRCUIT DIAGRAM**





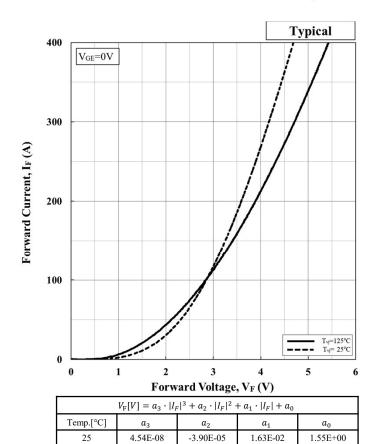


Weight: 840g



$V_{\text{CE}}(sat)[V] = a_3 \cdot  I_c ^3 + a_2 \cdot  I_c ^2 + a_1 \cdot  I_c  + a_0$								
Temp.[°C]	$V_{GE}[V]$	$a_3$	$a_2$	$a_1$	$a_0$			
25	15	3.19E-08	-2.74E-05	1.39E-02	1.28E+00			

Collector Current vs. Collector Emitter Voltage



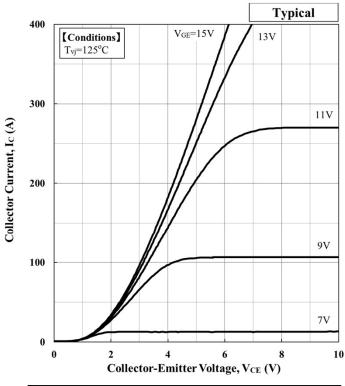
Forward Voltage of free-wheeling diode

-4.32E-05

2.04E-02

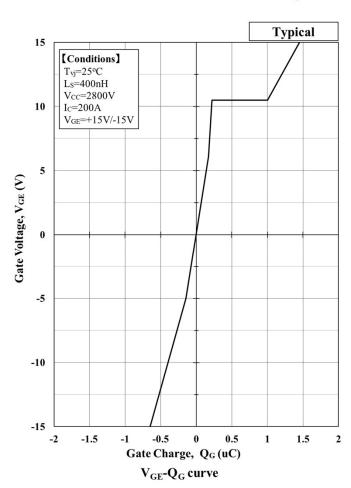
1.17E+00

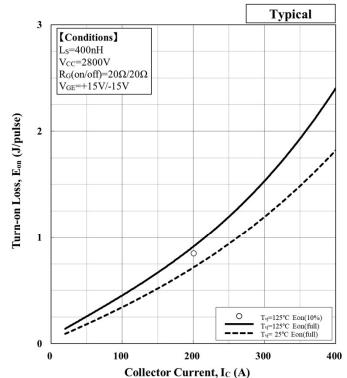
125



$V_{\text{CE}}(sat)[V] = a_3 \cdot  I_c ^3 + a_2 \cdot  I_c ^2 + a_1 \cdot  I_c  + a_0$								
Temp.[°C]	$V_{GE}[V]$	$a_3$	$a_2$	$a_1$	$a_0$			
125	15	4.61E-08	-3.91E-05	2.04E-02	1.33E+00			

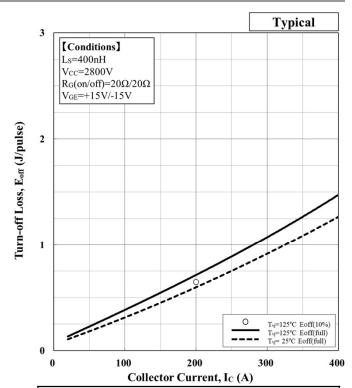
Collector Current vs. Collector Emitter Voltage





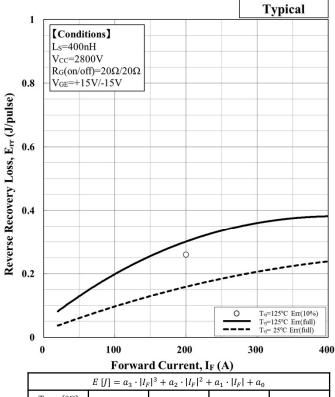
, - ( )							
$E\left[J\right] = a_3 \cdot  I_c ^3 + a_2 \cdot  I_c ^2 + a_1 \cdot  I_c  + a_0$							
Temp.[°C]	$a_3$	$a_2$	$a_1$	$a_0$			
25	6.69E-09	1.26E-06	2.89E-03	3.41E-02			
125	1.50E-08	-9.73E-07	3.84E-03	6.42E-02			

Turn-on loss vs. Collector current



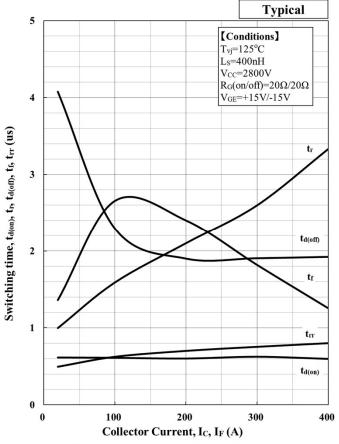
	$E[J] = a_3 \cdot  I_c ^3 + a_2 \cdot  I_c ^2 + a_1 \cdot  I_c  + a_0$							
Temp.[°C]	Temp.[°C] $a_3$		$a_1$	$a_0$				
25	1.65E-10	1.54E-06	2.38E-03	6.00E-02				
125	1.83E-09	3.90E-07	3.05E-03	7.37E-02				

Turn-off loss vs. Collector current

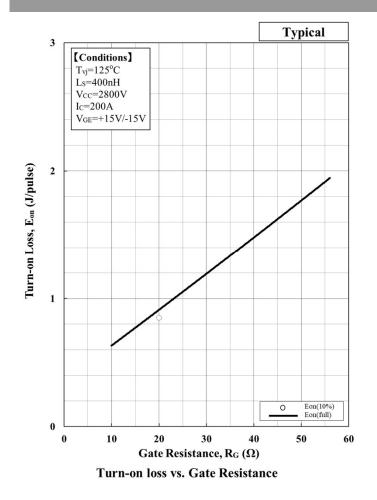


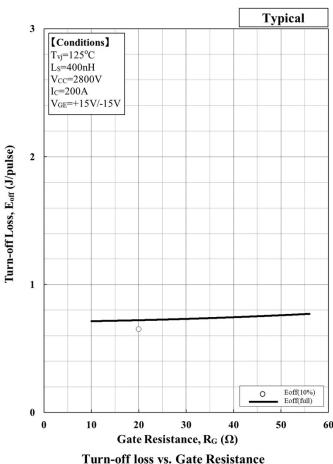
 $E [J] = a_3 \cdot |I_F|^3 + a_2 \cdot |I_F|^2 + a_1 \cdot |I_F| + a_0$   $Temp.[^{\circ}C] \qquad a_3 \qquad a_2 \qquad a_1 \qquad a_0$   $25 \qquad 0.00E+00 \qquad -7.29E-07 \qquad 8.37E-04 \qquad 2.04E-02$   $125 \qquad 8.77E-10 \qquad -2.68E-06 \qquad 1.77E-03 \qquad 4.75E-02$ 

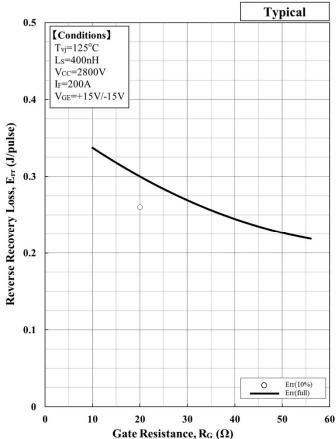
Recovery loss vs. Forward current



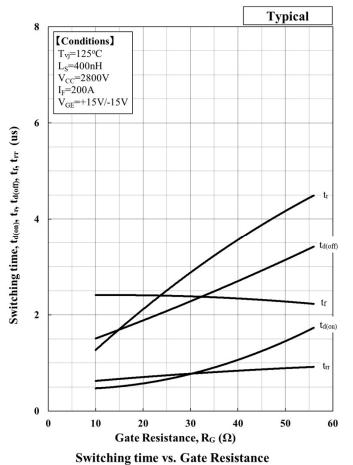
Switching time vs. Collector Current

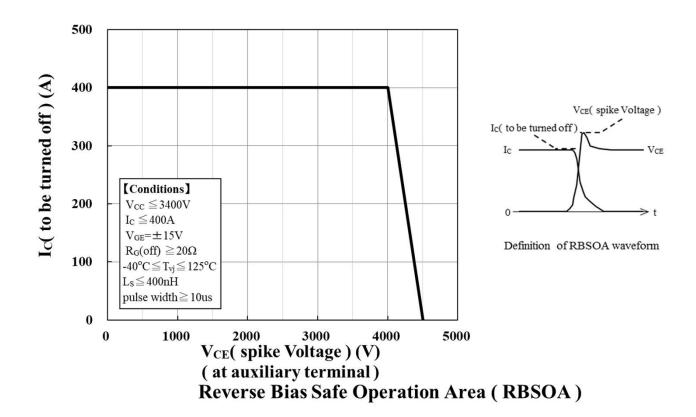


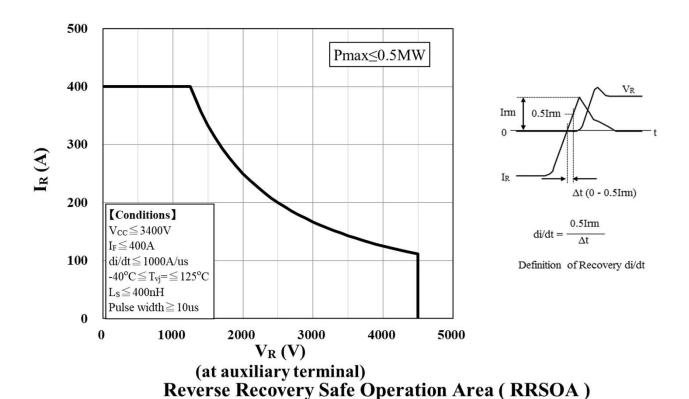


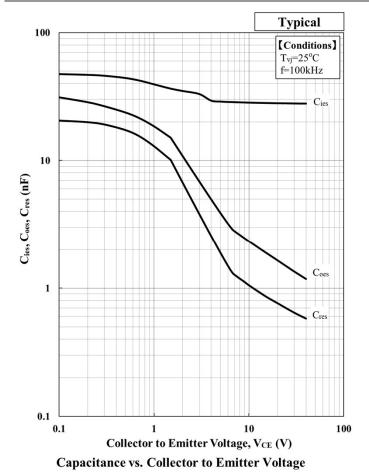


Reverse Recovery loss vs. Gate Resistance









**Transient Thermal Impedance Curve** 

### Foster model lumped circuit constant

n	1	2	3	4	Unit
R th, IGBT [n]	2.73E-02	1.67E-02	8.05E-03	8.60E-10	[K/W]
C th, IGBT [n]	5.22E+00	1.38E+00	4.99E-01	1.77E+06	[J/K]
R th, Diode [n]	5.41E-02	3.45E-02	1.44E-02	9.72E-04	[K/W]
C th, Diode [n]	2.63E+00	6.67E-01	2.78E-01	1.57E+00	[J/K]

### Cauer model lumped circuit constant

n	1	2	3	4	Unit
R th, IGBT [n]	1.60E-02	1.89E-02	1.39E-02	3.17E-03	[K/W]
C th, IGBT [n]	3.42E-01	1.15E+00	6.43E+00	5.91E-01	[J/K]
R th, Diode [n]	2.70E-02	1.27E-02	3.13E-02	3.30E-02	[K/W]
C th, Diode [n]	1.64E-01	2.71E-01	3.90E-01	3.27E+00	[J/K]

#### **Material declaration**

Please note the following materials are contained in the product, in order to keep characteristic and reliability level.

Material	Contained part
Lead (Pb) and its compounds	Solder

### Minebea POWER SEMICONDUCTORS

### Notices

- 1. Since mishandling of semiconductor devices may cause malfunctions, please be sure to read "Precautions for Safe Use and Notices" in the individual brochure before use.
- 2. When designing an electronic circuit using semiconductor devices, please do not exceed the absolute maximum rating specified for the device under any external fluctuations. And for pulse applications, please also do not exceed the "Safe Operating Area (SOA)".
- 3. Semiconductor devices may sometimes break down by accidental or unexpected surge voltage, so please be careful about the safety design such as redundant design and malfunction prevention design which don't cause the damage expand even if they break down.
- 4. In cases where extremely high reliability is required (such as use in nuclear power control, aerospace and aviation, traffic equipment, life-support-related medical equipment, fuel control equipment and various kinds of safety equipment), safety should be ensured by using semiconductor devices that feature assured safety or by means of users' fail-safe precautions or other arrangement. Or consult with MPSD's sales department staff. (When semiconductor devices fail, as a result the semiconductor devices or wiring, wiring pattern may smoke, ignite, or the semiconductor devices themselves may burst.)
- 5. A semi-processed article is done now using solder which contains lead inside the semiconductor devices. There is possibility of the regulation substance depend on the applied models, so please check before using.
- 6. This specification is a material for component selection, which describes specifications of power semiconductor devices (hereinafter referred to as products), characteristic charts, and external dimension drawings.
- 7. The information given herein, including the specifications and dimensions, is subject to change without prior notice to improve product characteristics. Before ordering, purchasers are advised to contact with Minebea power semiconductor sales department for the latest version of this data sheets
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### Minebea POWER SEMICONDUCTORS

### Usage |

- MPSD warrants that the MPSD products have the specified performance according to the respective specifications at the time of its sale. Testing and other quality control techniques of the MPSD products by MPSD are utilized to the extent MPSD needs to meet the specifications described in this document. Not every device of the MPSD products is specifically tested on all parameters, except those mandated by relevant laws and/or regulations.
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