MBL1000E33E2-B

Silicon N-channel IGBT 3300V E2 version

FEATURES

∗ Soft switching behavior & low conduction loss:
Soft low-injection punch-through High conductivity IGBT.
∗ Low driving power due to low input capacitance MOS gate.
∗ Low noise recovery: Ultra soft fast recovery diode.

ABSOLUTE MAXIMUM RATINGS (T_C=25°C)

Item		Symbol	Unit	MBL1000E33E2-B
Collector Emitter Voltage		V_{CES}	V	3,300
Gate Emitter Voltage		V_{GES}	V	±20
Collector Current	DC	I_C	A	1,000
	1ms	I_{CRM}		2,000
Forward Current (Free wheel Diode)	DC	$I_{F(FWD)}$	A	1,000
	1ms	$I_{FRM(FWD)}$		2,000
Forward Current (Chopper Diode)	DC	$I_{F(Chopper)}$	A	800
	1ms	$I_{FRM(Chopper)}$		1,600
Operating Junction Temperature		$T_{vj\ op}$	°C	-40 ~ +125
Storage Temperature		T_{stg}	°C	-50 ~ +125
Isolation Voltage		V_{ISO}	V_{RMS}	6,000(AC 1 minute)
Screw Torque	Terminals (M4/M8)	-	N·m	2/15 (1)
	Mounting (M6)	-		6 (2)

Notes: (1) Recommended Value 1.8±0.2/ 15^{+0}_{-3}N·m (2) Recommended Value 5.5±0.5N·m

ELECTRICAL CHARACTERISTICS

1)IGBT+FWD

Item		Symbol	Unit	Min.	Typ.	Max.	Test Conditions
Collector Emitter Cut-Off Current		I_{CES}	mA	-	-	12	V_{CE}=3,300V, V_{GE}=0V, T_{vj}=25°C
Gate Emitter Leakage Current		I_{GES}	nA	-500	-	+500	V_{GE}=±20V, V_{CE}=0V, T_{vj}=25°C
Collector Emitter Saturation Voltage		$V_{CE(sat)}$	V	2.5	2.95	3.5	I_C=1,000A, V_{GE}=15V, T_{vj}=125°C
Gate Emitter Threshold Voltage		$V_{GE(th)}$	V	5.5	6.3	7.7	V_{CE}=10V, I_C=1,000mA, T_{vj}=25°C
Input Capacitance		C_{ies}	nF	-	130	-	V_{CE}=10V, V_{GE}=0V, f=100kHz, T_{vj}=25°C
Internal Gate Resistance		$R_{G(int)}$	Ω	-	1.3	-	V_{CE}=10V, V_{GE}=0V, f=100kHz, T_{vj}=25°C
Turn On Delay Time		$t_{d(on)}$	μs	-	0.7	-	V_{CC}=1,650V, I_C=1,000A L_S=200nH R_G(on/off)=3.9/3.9Ω, C_{GE}=100nF (3) V_{GE}=±15V, T_{vj}=125°C
Rise Time		t_r		1.0	1.6	2.2	
Turn Off Delay Time		$t_{d(off)}$		-	2.1	-	
Fall Time		t_f		1.0	1.8	2.7	
Turn On Loss		$E_{on(10\%)}$	J/P	-	1.30	-	
Turn Off Loss		$E_{off(10\%)}$	J/P	-	1.60	-	
Forward Voltage Drop		V_F	V	-	2.5	-	I_F=1,000A, V_{GE}=0V, T_{vj}=125°C
Reverse Recovery Time		t_{rr}	μs	-	0.8	-	V_{CC}=1,650V, I_F=1,000A L_S=200nH R_G(on/off)=3.9/3.9Ω, C_{GE}=100nF (3) V_{GE}=±15V, T_{vj}=125°C
Reverse Recovery Loss		$E_{rr(10\%)}$	J/P	-	1.08	-	
Thermal Impedance	IGBT	$R_{th(j-c)}$	K/W	-	-	0.012	Junction to case
	FWD	$R_{th(j-c)}$		-	-	0.024	
Contact Thermal Impedance		$R_{th(c-f)}$	K/W	-	0.010	-	Case to fin (at IGBT+FWD part)

Notes:(3) Ls and R_G are the test condition's values for evaluation of the switching times, not recommended value.
Please, determine the suitable R_G value after the measurement of switching waveforms (overshoot voltage, etc.) with appliance mounted.

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2) Chopper Diode

Item	Symbol	Unit	Min.	Typ.	Max.	Test Conditions
Collector Emitter Cut-Off Current	I_{AKS}	mA	-	-	12	V_{KA}=3,300V, T_{vj}=25°C
Forward Voltage Drop	V_F	V	2.4	2.9	3.4	I_F=800A,T_{vj}=125°C at main terminals (Terminal resistance:0.5mΩ typical)
Reverse Recovery Time	t_{rr}	μs	0.4	1.0	1.7	V_{CC}=1,650V, I_F=800A L_S=200nH
Reverse Recovery Loss	$E_{rr(10\%)}$	J/P	-	1.03	-	R_G(on/off)=3.9/3.9Ω, C_{GE}=100nF (4) V_{GE}=±15V, T_{vj}=125°C
Thermal Impedance	$R_{th(j-c)}$	K/W	-	-	0.026	Junction to case
Contact Thermal Impedance	$R_{th(c-f)}$	K/W	-	0.015	-	Case to fin(at Chopper Diode part)

Notes:(4) L_S and R_G are the test condition's values for evaluation of the switching times, not recommended value. Please, determine the suitable R_G value after the measurement of switching waveforms (overshoot voltage, etc.) with appliance mounted.

* Please contact our representatives at order.
* For improvement, specifications are subject to change without notice.
* For actual application, please confirm this spec sheet is the newest revision.

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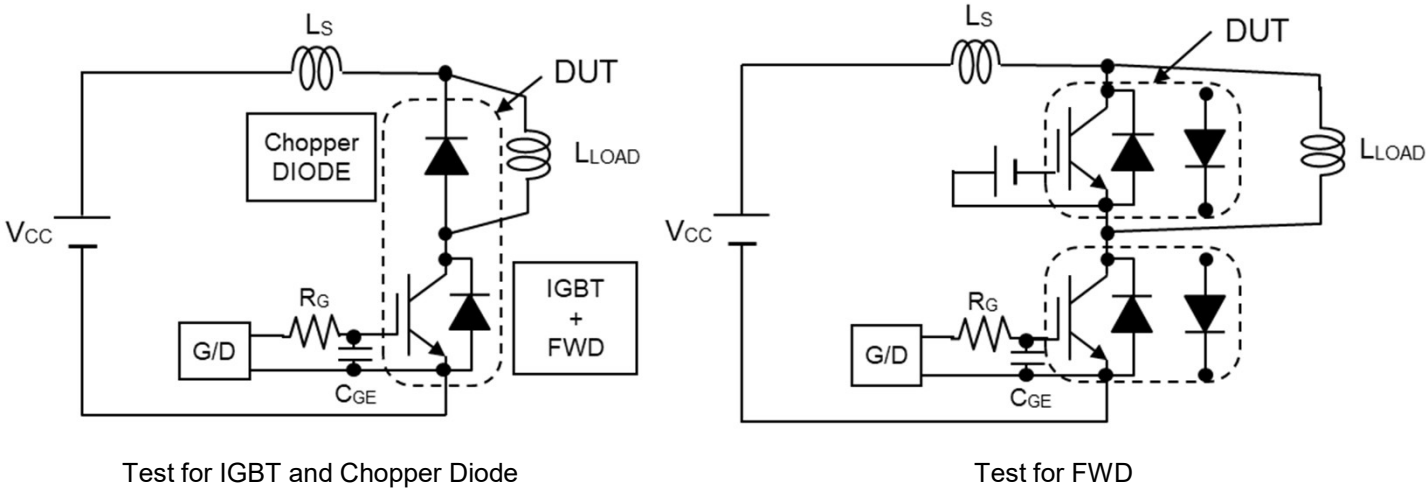
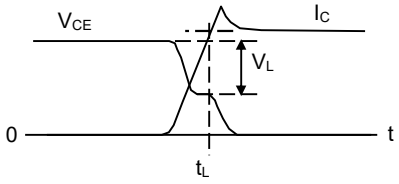
DEFINITION OF TEST CIRCUIT



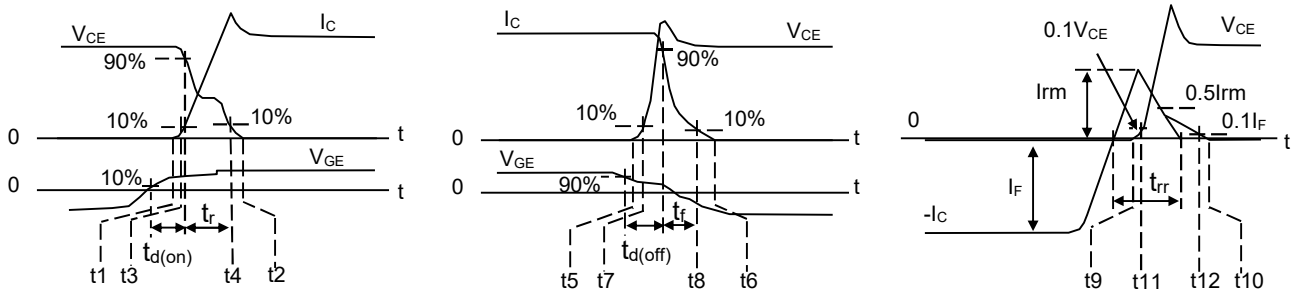
Test for IGBT and Chopper Diode Test for FWD

Fig.1 Switching test circuit



$$L_S = \frac{V_L}{\left(\frac{dI_C}{dt}\right)_{t=t_L}}$$

Fig.2 Definition of stray inductance



$$E_{on(10\%)} = \int_{t3}^{t4} I_C \cdot V_{CE}\, dt \qquad E_{off(10\%)} = \int_{t7}^{t8} I_C \cdot V_{CE}\, dt \qquad E_{rr(10\%)} = \int_{t11}^{t12} I_F \cdot V_{CE}\, dt$$

$$E_{on(full)} = \int_{t1}^{t2} I_C \cdot V_{CE}\, dt \qquad E_{off(full)} = \int_{t5}^{t6} I_C \cdot V_{CE}\, dt \qquad E_{rr(full)} = \int_{t9}^{t10} I_F \cdot V_{CE}\, dt$$

Fig.3 Definition of switching loss

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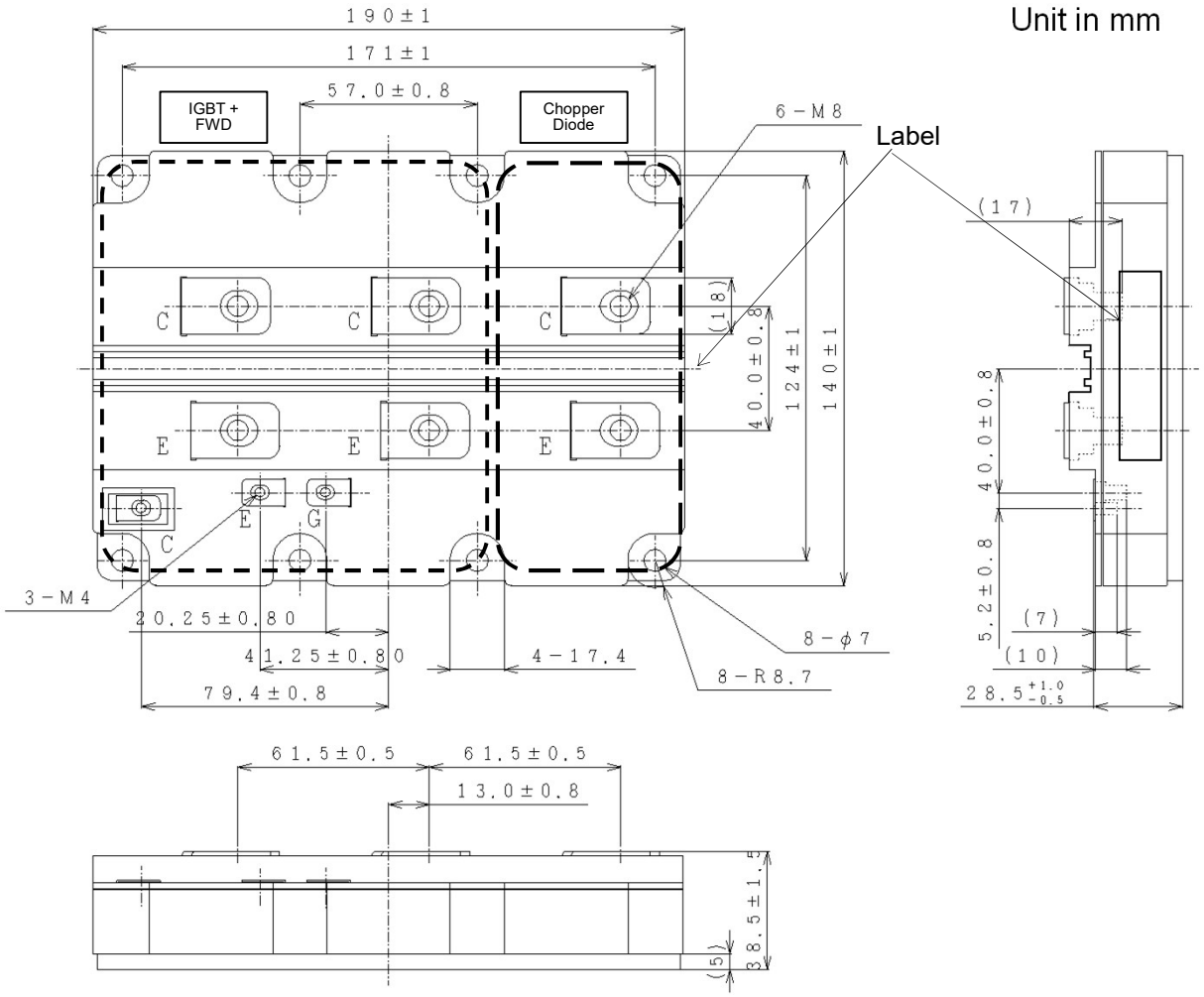
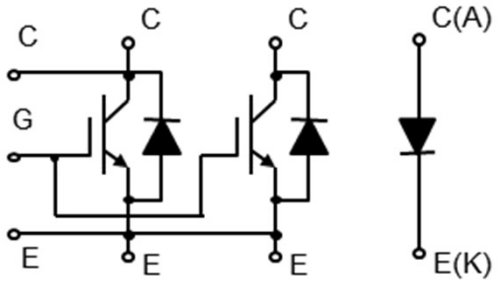
OUTLINE DRAWING



Weight : 1300g

CIRCUIT DIAGRAM



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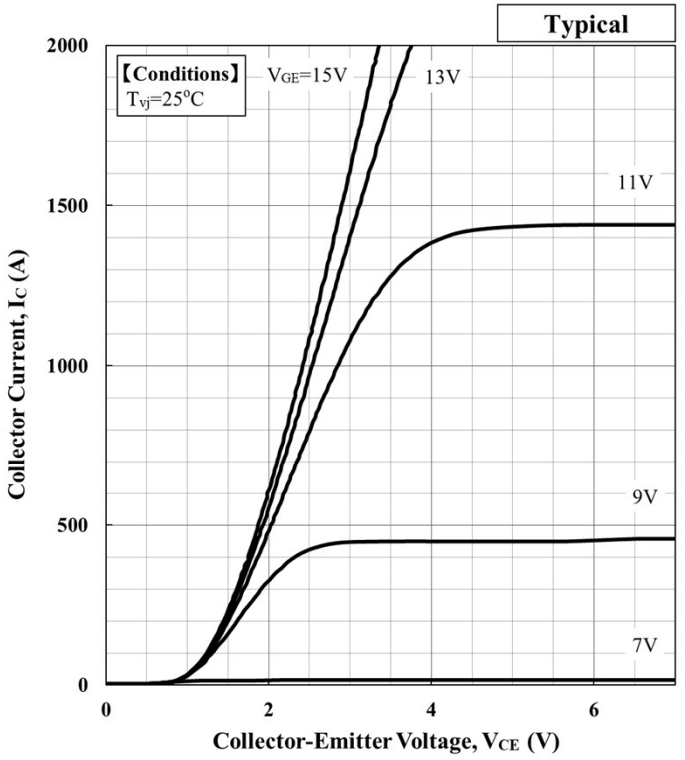
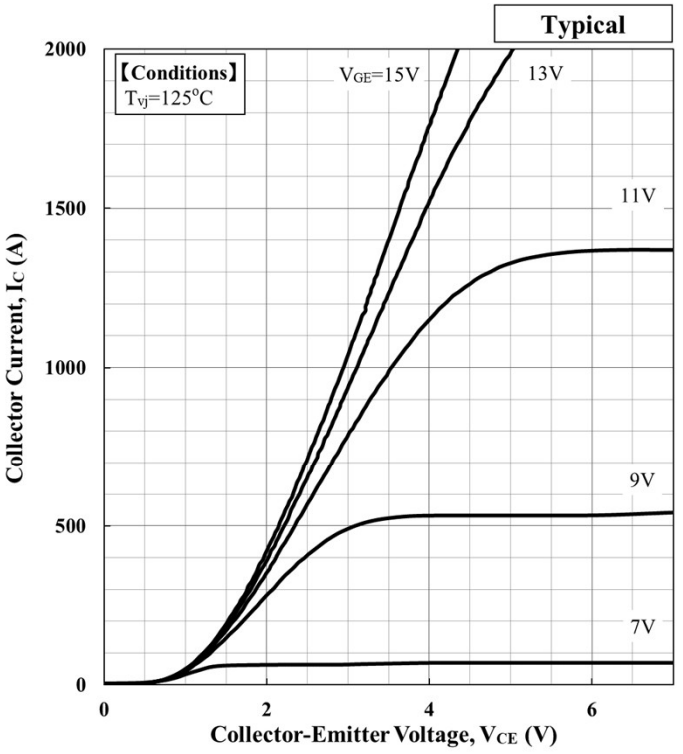


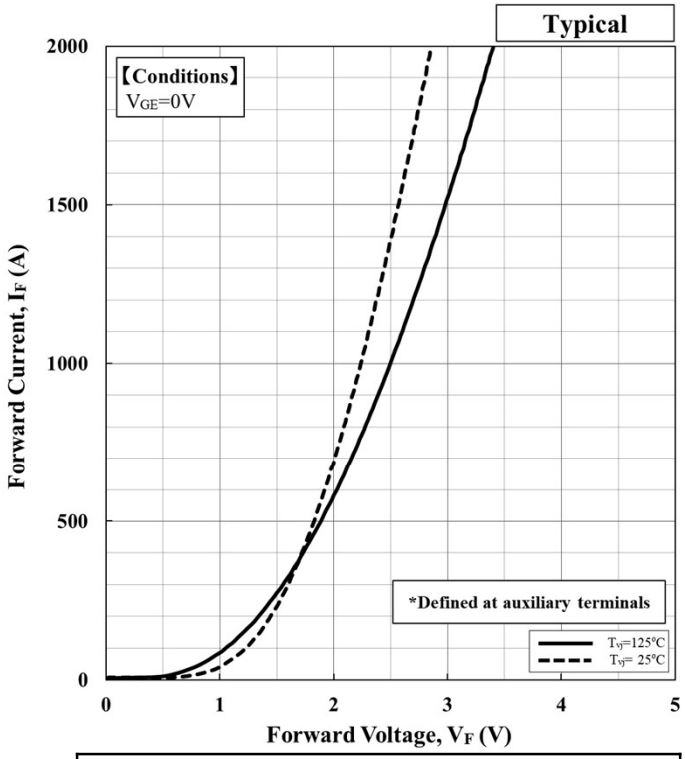
$V_{CE}(sat)[V] = a_3 \cdot \lvert I_c \rvert^3 + a_2 \cdot \lvert I_c \rvert^2 + a_1 \cdot \lvert I_c \rvert + a_0$					
Temp.[°C]	V_{GE}[V]	a_3	a_2	a_1	a_0
25	15	1.70.E-10	-7.14.E-07	1.90.E-03	1.08.E+00

Collector Current vs. Collector Emitter Voltage



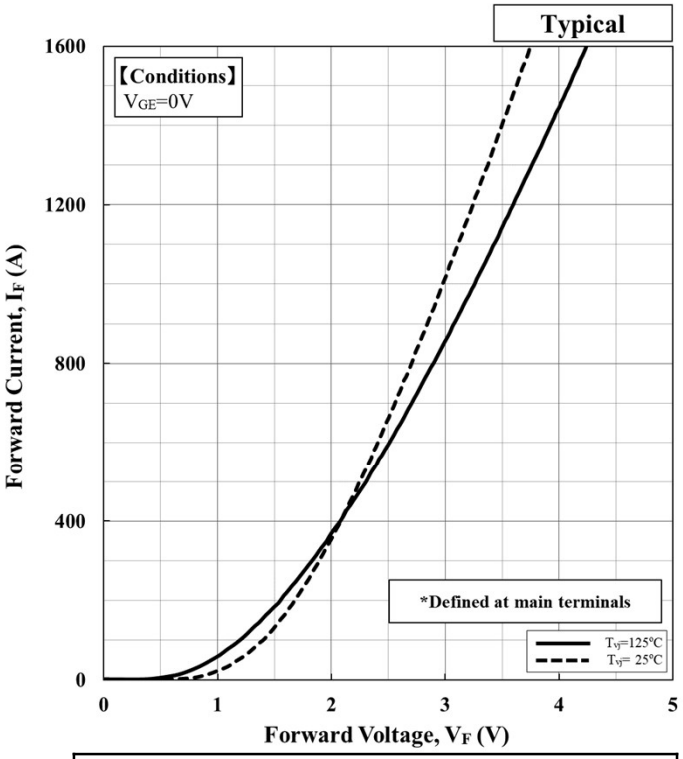
$V_{CE}(sat)[V] = a_3 \cdot \lvert I_c \rvert^3 + a_2 \cdot \lvert I_c \rvert^2 + a_1 \cdot \lvert I_c \rvert + a_0$					
Temp.[°C]	V_{GE}[V]	a_3	a_2	a_1	a_0
125	15	2.66.E-10	-1.07.E-06	2.76.E-03	9.88.E-01

Collector Current vs. Collector Emitter Voltage



$V_F[V] = a_3 \cdot \lvert I_F \rvert^3 + a_2 \cdot \lvert I_F \rvert^2 + a_1 \cdot \lvert I_F \rvert + a_0$				
Temp.[°C]	a_3	a_2	a_1	a_0
25	2.00.E-10	-8.65.E-07	1.82.E-03	1.09.E+00
125	2.49.E-10	-1.12.E-06	2.52.E-03	8.60.E-01

Forward Voltage of free-wheeling diode



$V_F[V] = a_3 \cdot \lvert I_F \rvert^3 + a_2 \cdot \lvert I_F \rvert^2 + a_1 \cdot \lvert I_F \rvert + a_0$				
Temp.[°C]	a_3	a_2	a_1	a_0
25	3.91.E-10	-1.34.E-06	2.78.E-03	1.15.E+00
125	4.37.E-10	-1.57.E-06	3.51.E-03	8.82.E-01

Forward Voltage of Chopper diode

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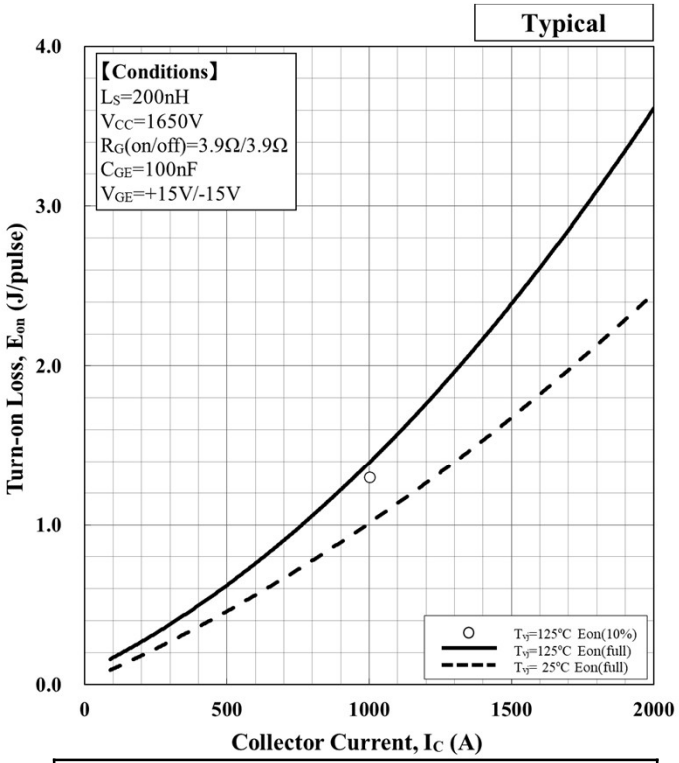
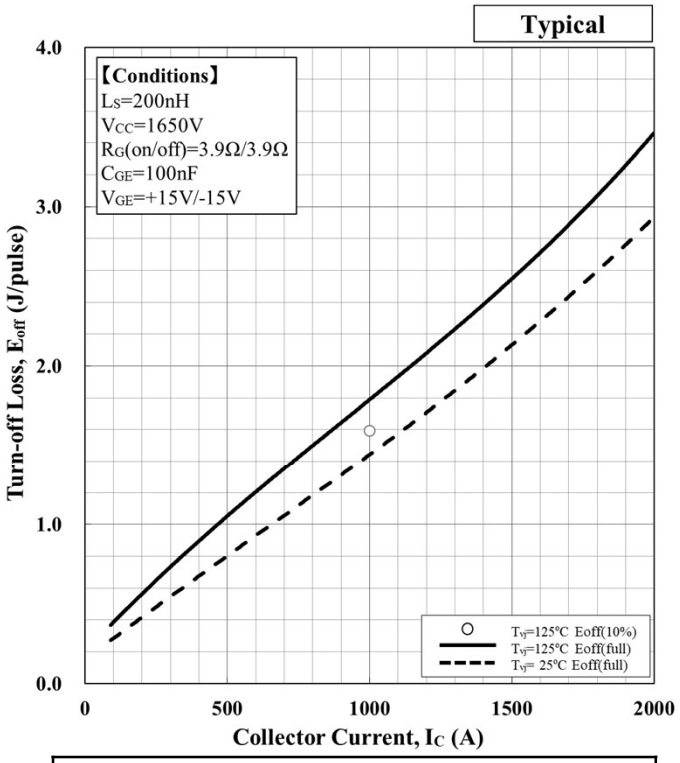


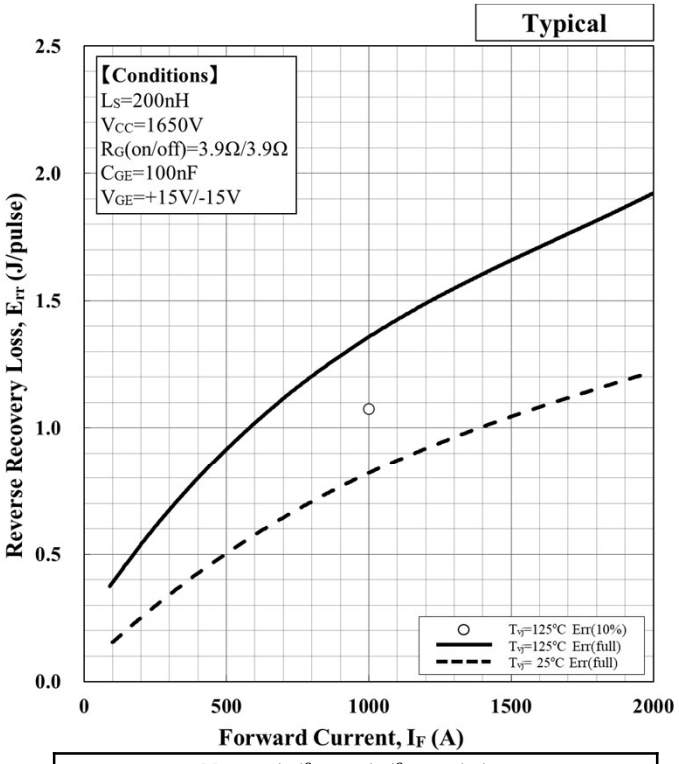
$E\,[J] = a_3 \cdot \lvert I_c \rvert^3 + a_2 \cdot \lvert I_c \rvert^2 + a_1 \cdot \lvert I_c \rvert + a_0$				
Temp.[°C]	a_3	a_2	a_1	a_0
25	-	2.27E-07	7.63E-04	2.11E-02
125	-	4.53E-07	8.60E-04	7.92E-02

Turn-on loss vs. Collector current



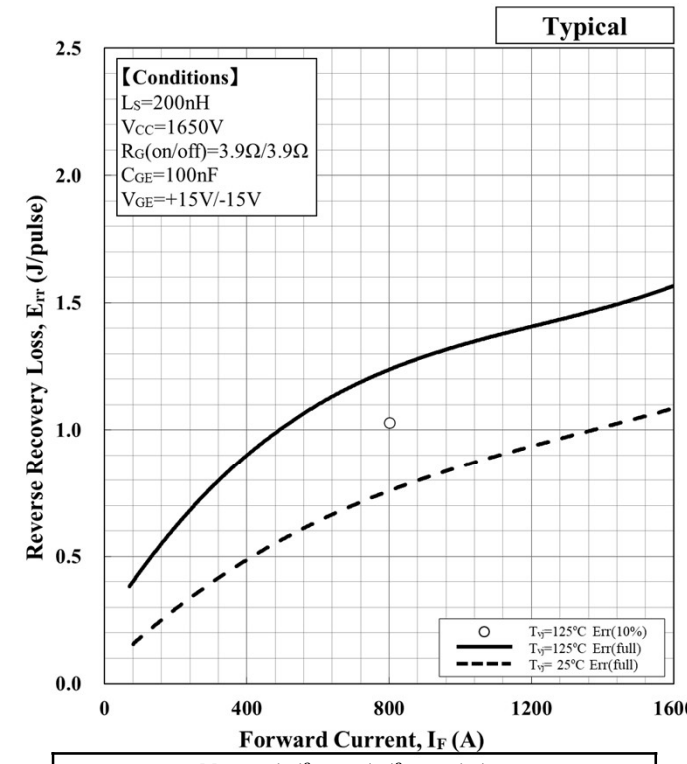
$E\,[J] = a_3 \cdot \lvert I_c \rvert^3 + a_2 \cdot \lvert I_c \rvert^2 + a_1 \cdot \lvert I_c \rvert + a_0$				
Temp.[°C]	a_3	a_2	a_1	a_0
25	8.32E-11	-1.50E-07	1.36E-03	1.50E-01
125	1.83E-10	-5.08E-07	1.91E-03	1.99E-01

Turn-off loss vs. Collector current



$E\,[J] = a_3 \cdot \lvert I_F \rvert^3 + a_2 \cdot \lvert I_F \rvert^2 + a_1 \cdot \lvert I_F \rvert + a_0$				
Temp.[°C]	a_3	a_2	a_1	a_0
25	6.07E-11	-3.67E-07	1.08E-03	5.00E-02
125	1.39E-10	-7.00E-07	1.69E-03	2.27E-01

Recovery loss(FWD) vs. Forward current



$E\,[J] = a_3 \cdot \lvert I_F \rvert^3 + a_2 \cdot \lvert I_F \rvert^2 + a_1 \cdot \lvert I_F \rvert + a_0$				
Temp.[°C]	a_3	a_2	a_1	a_0
25	1.76E-10	-7.18E-07	1.34E-03	5.27E-02
125	4.16E-10	-1.53E-06	2.21E-03	2.34E-01

Recovery loss (Chopper Diode) vs. Forward current

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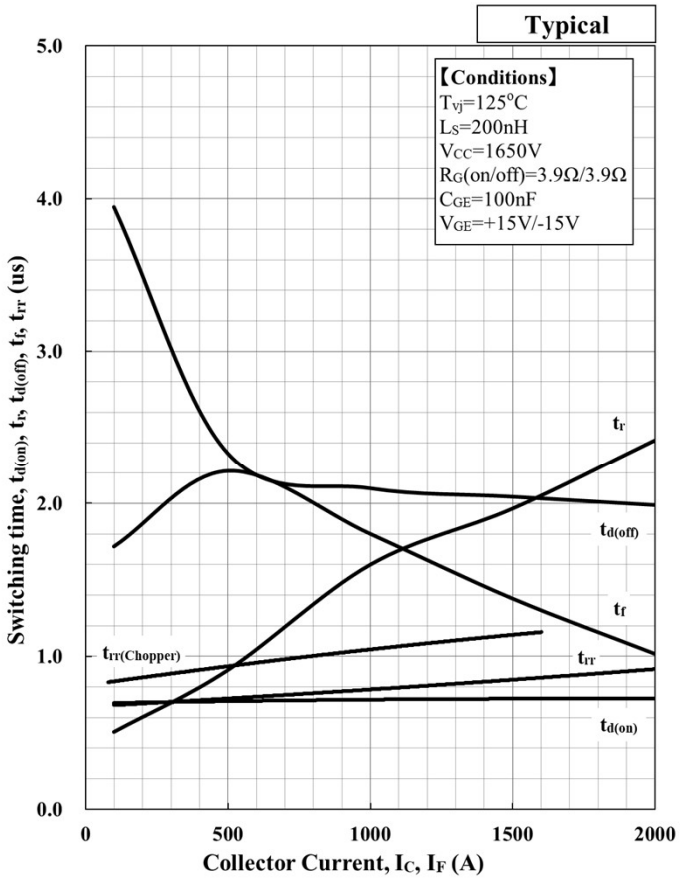
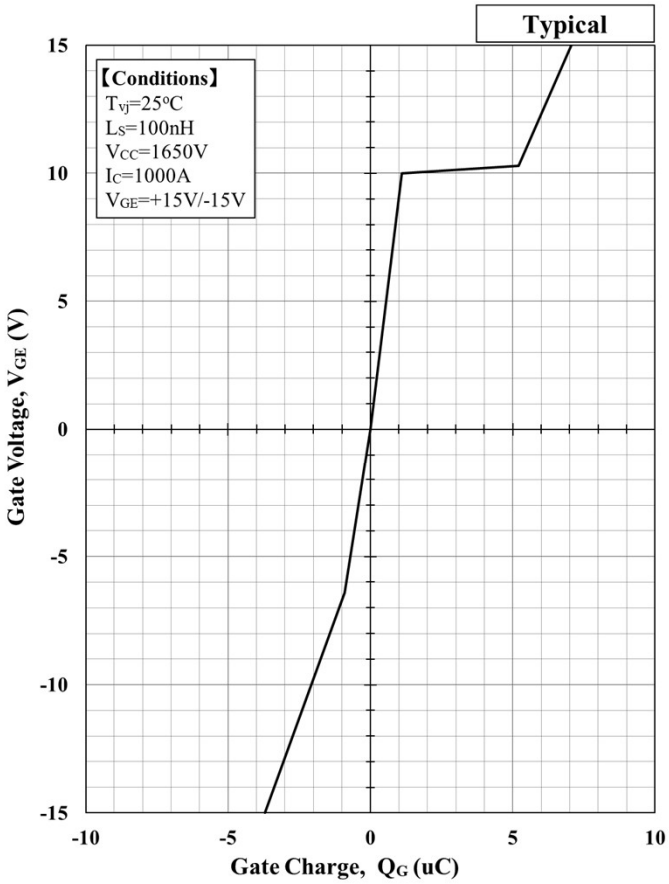


Switching time vs. Collector Current



V_{GE}-Q_G curve

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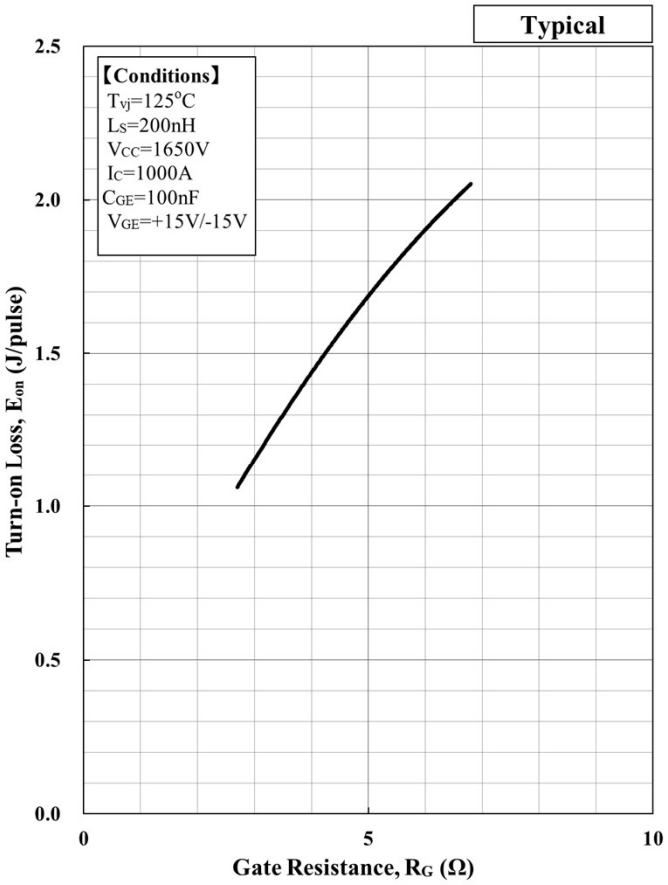
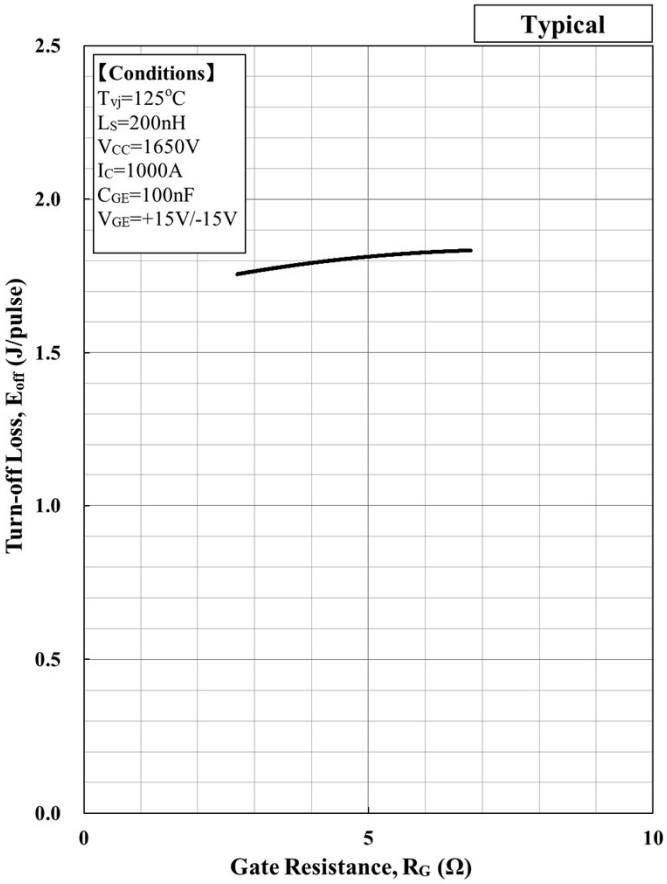
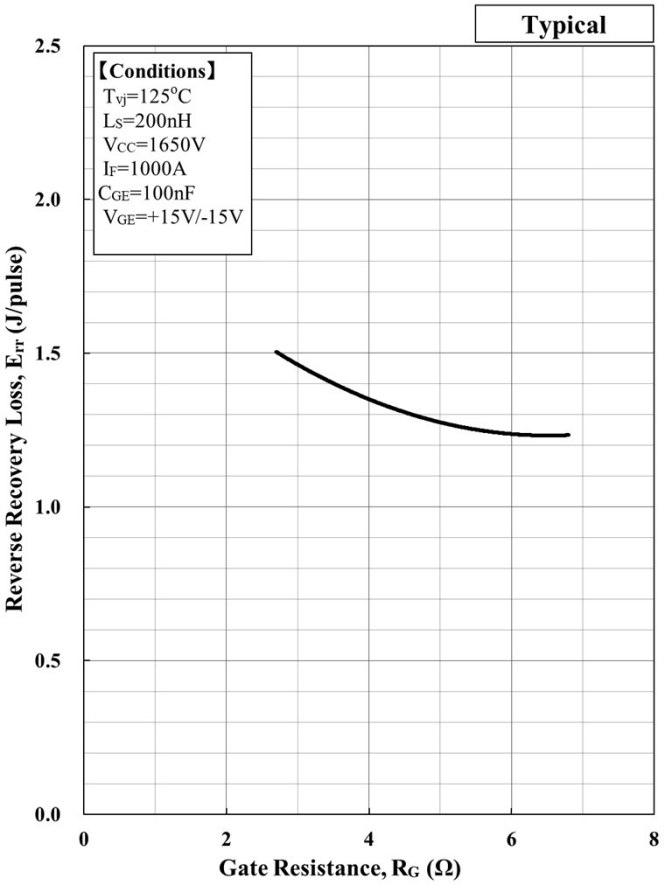


Turn-on loss vs. Gate Resistance



Turn-off loss vs. Gate Resistance



Recovery loss (FWD) vs. Gate Resistance

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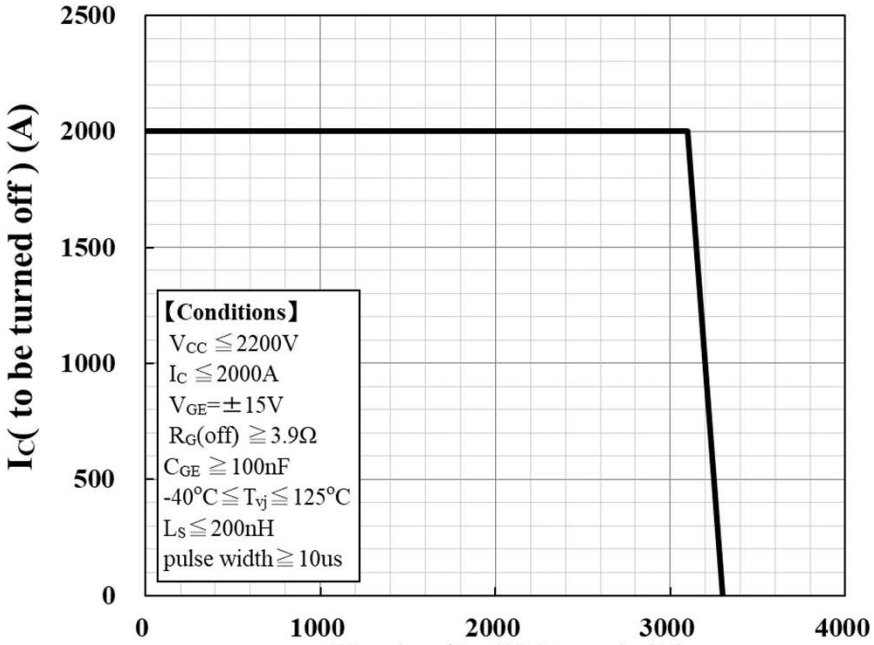
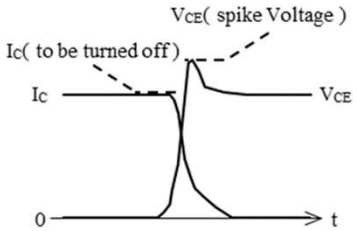
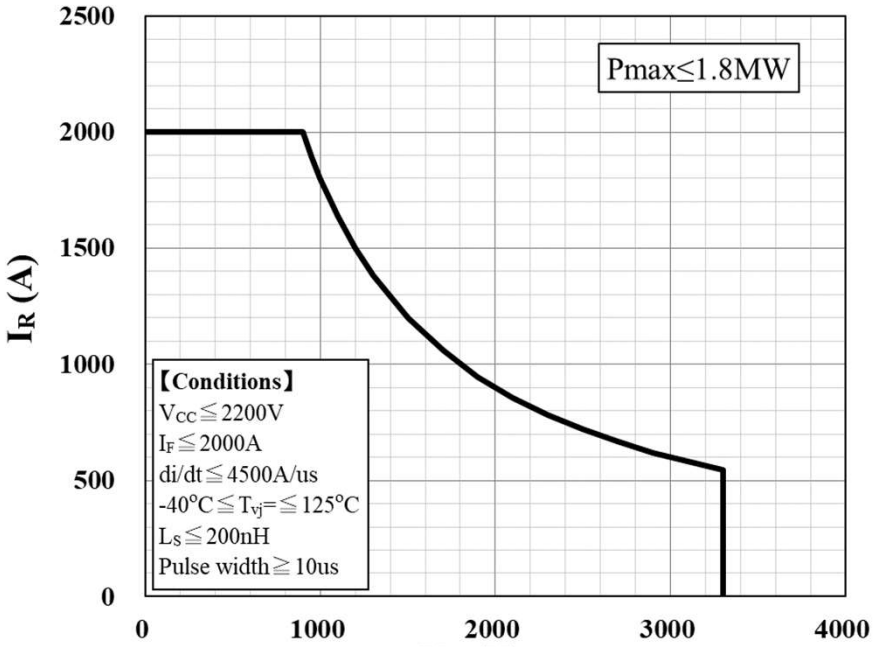


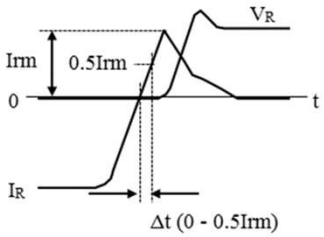
Reverse Bias Safe Operation Area (RBSOA)



Definition of RBSOA waveform



Reverse Recovery Safe Operation Area (RRSOA) of FWD



$$di/dt = \frac{0.5Irm}{\Delta t}$$

Definition of Recovery di/dt

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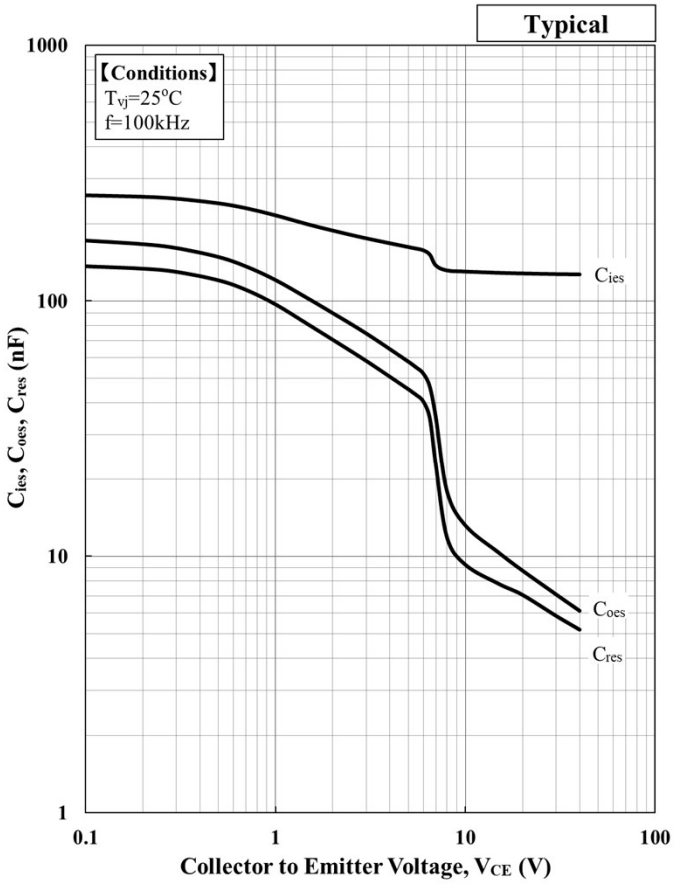
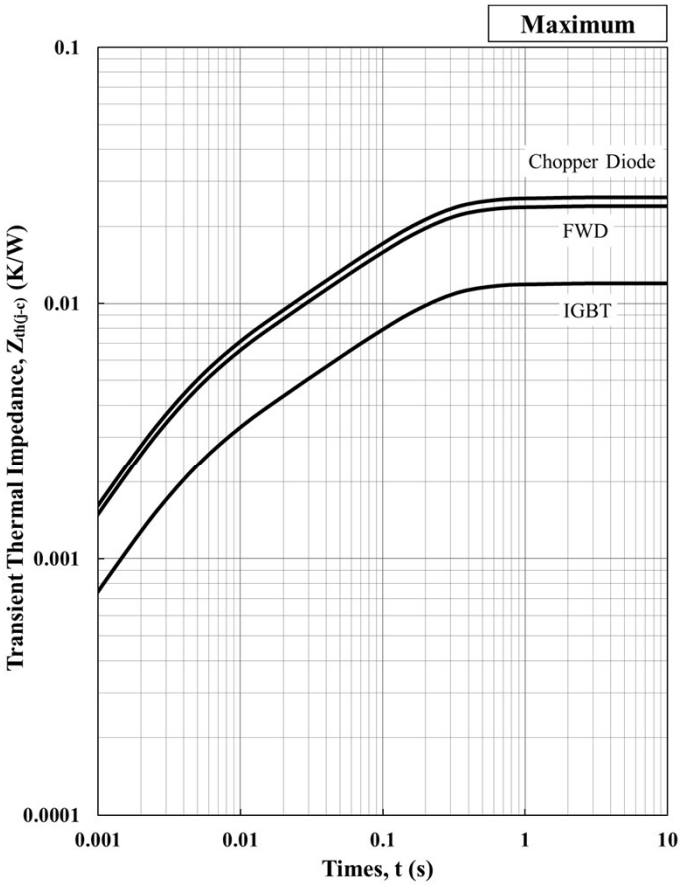


Capacitance vs. Collector to Emitter Voltage



Transient Thermal Impedance Curve

Foster model lumped circuit constant

n	1	2	3	4	Unit
R th, IGBT [n]	7.44E-03	2.16E-03	2.14E-03	2.52E-04	[K/W]
C th, IGBT [n]	2.15E+01	1.28E+01	1.92E+00	3.21E+00	[J/K]
R th, Diode [n]	1.48E-02	4.52E-03	4.16E-03	5.21E-04	[K/W]
C th, Diode [n]	1.08E+01	6.13E+00	9.86E-01	1.55E+00	[J/K]
R th, Chopper Diode [n]	1.60E-02	4.90E-03	4.51E-03	5.64E-04	[K/W]
C th, Chopper Diode [n]	9.96E+00	5.66E+00	9.10E-01	1.43E+00	[J/K]

Cauer model lumped circuit constant

n	1	2	3	4	Unit
R th, IGBT [n]	1.77E-03	1.89E-03	4.15E-03	4.18E-03	[K/W]
C th, IGBT [n]	1.05E+00	1.26E+00	8.02E+00	2.39E+01	[J/K]
R th, Diode [n]	3.48E-03	3.82E-03	8.33E-03	8.37E-03	[K/W]
C th, Diode [n]	5.22E-01	6.41E-01	3.89E+00	1.22E+01	[J/K]
R th, Chopper Diode [n]	3.77E-03	4.14E-03	9.03E-03	9.06E-03	[K/W]
C th, Chopper Diode [n]	4.82E-01	5.91E-01	3.59E+00	1.12E+01	[J/K]

Material declaration

Please note the following materials are contained in the product, in order to keep characteristic and reliability level.

Material	Contained part
Lead (Pb) and its compounds	Solder

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Minebea POWER SEMICONDUCTORS

Notices

1. Since mishandling of semiconductor devices may cause malfunctions, please be sure to read "Precautions for Safe Use and Notices" in the individual brochure before use.
2. When designing an electronic circuit using semiconductor devices, please do not exceed the absolute maximum rating specified for the device under any external fluctuations. And for pulse applications, please also do not exceed the "Safe Operating Area (SOA)".
3. Semiconductor devices may sometimes break down by accidental or unexpected surge voltage, so please be careful about the safety design such as redundant design and malfunction prevention design which don't cause the damage expand even if they break down.
4. In cases where extremely high reliability is required (such as use in nuclear power control, aerospace and aviation, traffic equipment, life-support-related medical equipment, fuel control equipment and various kinds of safety equipment), safety should be ensured by using semiconductor devices that feature assured safety or by means of users' fail-safe precautions or other arrangement. Or consult with MPSD's sales department staff. (When semiconductor devices fail, as a result the semiconductor devices or wiring, wiring pattern may smoke, ignite, or the semiconductor devices themselves may burst.)
5. A semi-processed article is done now using solder which contains lead inside the semiconductor devices. There is possibility of the regulation substance depend on the applied models, so please check before using.
6. This specification is a material for component selection, which describes specifications of power semiconductor devices (hereinafter referred to as products), characteristic charts, and external dimension drawings.
7. The information given herein, including the specifications and dimensions, is subject to change without prior notice to improve product characteristics. Before ordering, purchasers are advised to contact with Minebea power semiconductor sales department for the latest version of this data sheets.
8. For handling other than described in this manual, follow the handling instructions (IGBT-HI-00002).

■ For inquiries relating to the products, please contact nearest representatives that is located "Inquiry" portion on the top page of a home page.

Minebea power semiconductor home page address
https://www.minebea-psd.com/
https://www.minebea-psd.com/en/

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Minebea POWER SEMICONDUCTORS

Usage

1. MPSD warrants that the MPSD products have the specified performance according to the respective specifications at the time of its sale. Testing and other quality control techniques of the MPSD products by MPSD are utilized to the extent MPSD needs to meet the specifications described in this document. Not every device of the MPSD products is specifically tested on all parameters, except those mandated by relevant laws and/or regulations.
2. Following any claim regarding the failure of a product to meet the performance described in this document made within one month of product delivery, all the products in relevant lot(s) shall be re-tested and re-delivered. The MPSD products delivered more than one month before such a claim shall not be counted for such response.
3. MPSD assumes no obligation nor makes any promise of compensation for any fault which should be found in a customer's goods incorporating the products in the market. If a product failure occurs for reasons obviously attributable to MPSD and a claim is made within six months of product delivery, MPSD shall offer free replacement or payment of compensation. The maximum compensation shall be the amount paid for the products, and MPSD shall not assume responsibility for any other compensation.
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