Silicon N-channel IGBT 4500V E2 version

### **FEATURES**

- \* Low conduction loss IGBT module.
- \* Low noise due to ultra soft fast recovery diode.
- \* High reliability, high durability module.
- \* High thermal fatigue durability. (delta Tc=70°C, N>30,000cycles)
- \* Isolated heat sink (terminal to base).

### ABSOLUTE MAXIMUM RATINGS (Tc=25°C)

Item		Symbol	Unit	MBN1200H45E2
Collector Emitter Voltage		$V_{CES}$	V	4,500
Gate Emitter Voltage		V <sub>GES</sub>	V	±20
Collector Current DC		lc	^	1,200 (Tc=80 °C)
Collector Current	1ms	I <sub>Cp</sub>	A	2,400
Forward Current DC		l <sub>F</sub>	۸	1,200
Forward Current	1ms	Iғм	A	2,400
Junction Temperature		Tj	°C	-40 ~ +125
Maximum Junction Temperature		T <sub>vj max</sub>	°C	150 (1)
Storage Temperature		T <sub>stg</sub>	°C	-50 ~ +125 (2)
Isolation Voltage		$V_{ISO}$	$V_{RMS}$	10,200 (AC 1 minute)
Screw Torque	Terminals (M4/M8)	-	N⋅m	2/10 (3)
	Mounting (M6)	-	IN•III	6 (4)

Notes: (1) Regarding the definition of T<sub>vj max</sub> for each operation mode, please refer to LD-ES-130737.

(2) Terminal temperature shall not exceed the specified temperature in any operation.

(3) Recommended Value 1.8±0.2/9±1N·m (4) Recommended Value 5.5±0.5N·m

#### **ELECTRICAL CHARACTERISTICS**

Item	Symbol	Unit	Min.	Тур.	Max.	Test Conditions	
Collector Emitter Cut-Off Current	1	mA	-	-	5	V <sub>CE</sub> =4,500V, V <sub>GE</sub> =0V, Tj=25°C	
Collector Emitter Cut-On Current	ICES		-	25	100	V <sub>CE</sub> =4,500V, V <sub>GE</sub> =0V, Tj=125°C	
Gate Emitter Leakage Current	I <sub>GES</sub>	nA	-500	-	+500	V <sub>GE</sub> =±20V, V <sub>CE</sub> =0V, Tj=25°C	
Collector Emitter Saturation Voltage	V <sub>CE(sat)</sub>	V	3.1	3.7	4.2	Ic=1200A, V <sub>GE</sub> =15V, Tj=125°C	
Gate Emitter Threshold Voltage	V <sub>GE(TO)</sub>	V	5.4	6.4	7.4	V <sub>CE</sub> =10V, I <sub>C</sub> =1200mA, Tj=25°C	
Input Capacitance	Cies	nF	-	165	-	V <sub>CE</sub> =10V,V <sub>GE</sub> =0V, f=100kHz, Tj=25°C	
Internal Gate Resistance	Rge	Ω	-	1.6	-	V <sub>CE</sub> =10V,V <sub>GE</sub> =0V, f=100kHz, Tj=25°C	
Rise Time	tr		1.0	2.2	3.3	Vcc=2,600V, Ic=1200A	
Turn On Delay Time	t <sub>d(on)</sub>		-	0.9	-	Ls=150nH	
Fall Time	t <sub>f</sub>	LIS .	1.5	3.0	4.5	R <sub>G</sub> =3.3Ω (5) V <sub>GE</sub> =+/-15V, Tj=125°C	
Turn Off Delay Time	t <sub>d(off)</sub>		-	2.5	-		
Forward Voltage Drop	V <sub>FM</sub>	V	2.3	2.9	3.4	IF=1200A, V <sub>GE</sub> =0V, Tj=125°C	
Reverse Recovery Time	t <sub>rr</sub>	μS	-	0.8	1.6	Vcc=2600V, IF=1200A, Ls=150nH Tj=125°C	
Turn On Loss	E <sub>on(10%)</sub>	E <sub>on(10%)</sub> J/p	-	3.9	5.8		
rum on Loss	E <sub>on(full)</sub>		-	4.3	-	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	
Turn Off Loss	E <sub>off(10%)</sub>	1/ n	-	4.2	6.3	$V_{CC}$ =2600V, Ic= IF=1200A, Ls=150nH -R <sub>G</sub> = 3.3Ω (5)	
Tuill Oil Loss	E <sub>off(full)</sub>	J/ p	-	4.8	-	R <sub>G</sub> = 3.3Ω (5) V <sub>GE</sub> =+/-15V, Tj=125°C	
Dayaraa Daaayaru Laaa	E <sub>rr(10%)</sub>	J/p	-	3.2	4.8	1VGE=+7-13V, 1j=123*C	
Reverse Recovery Loss	E <sub>rr(full)</sub>		-	3.5	-		
Thermal Impedance IGBT	Rth(j-c)	K/W	-	-	0.0085	Junction to case	
FWD	Rth(j-c)		-	-	0.017	Juniculon to case	
Contact Thermal Impedance	Rth(c-f)	K/W	-	0.005	-	Case to fin (λgrease=1W/(m⋅K), heat-sink flatness ≤50um)	

Notes:(5) R<sub>G</sub> value is the test condition's value for evaluation of the switching times, not recommended value.

Please determine the suitable R<sub>G</sub> value after the measurement of switching

Waveforms (overshoot voltage, etc.) with appliance mounted.

<sup>\*</sup> Please contact our representatives at order.

<sup>\*</sup> For improvement, specifications are subject to change without notice.

<sup>\*</sup> For actual application, please confirm this spec sheet is the newest revision.

### **DEFINITION OF TEST CIRCUIT**

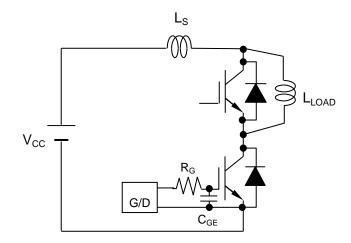


Fig.1 Switching test circuit

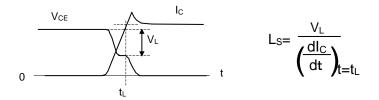


Fig.2 Definition of stray inductance

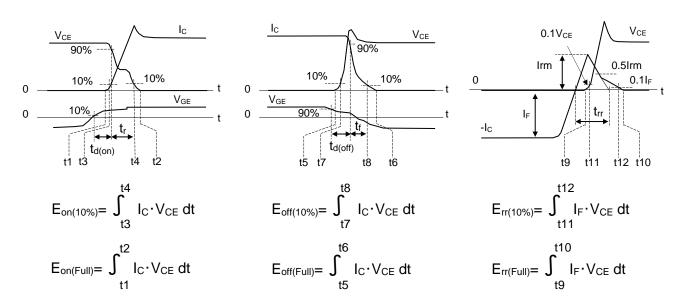
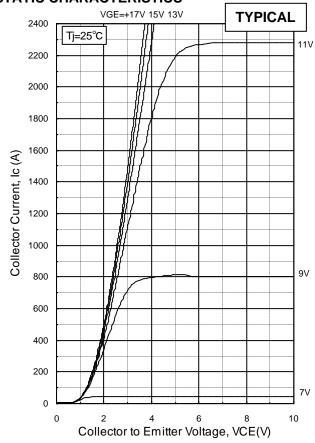


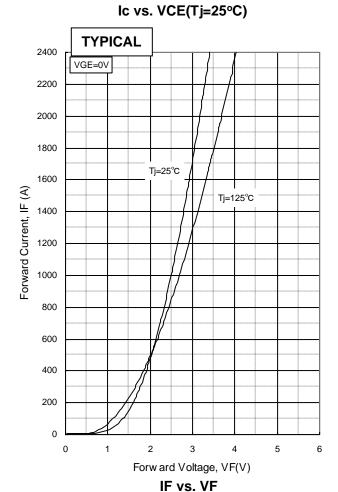
Fig.3 Definition of switching loss





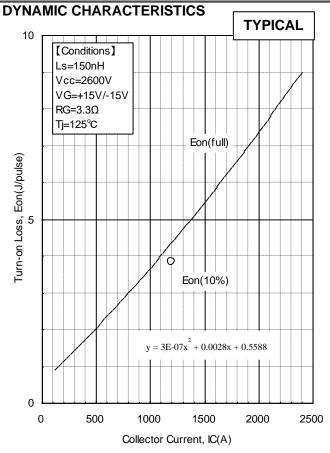
Emitter Voltage, VCE(V)

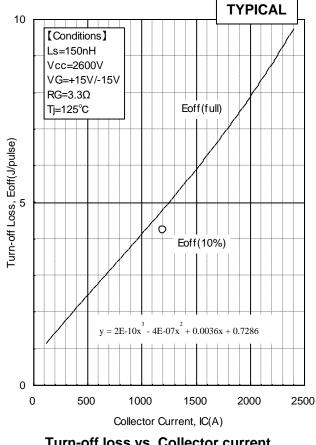
Collector to E



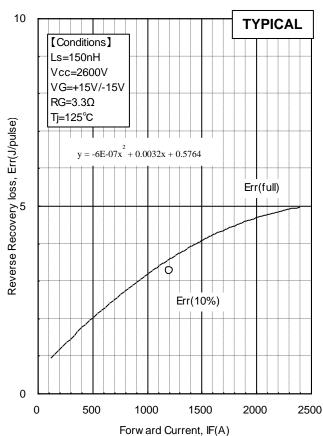
**TYPICAL** VGE=+17V 15V 13V 2400 Tj=125°C 2200 11V 2000 1800 1600 Collector Current, Ic (A) 1400 1200 1000 9V 800 600 400 200 7V 0 0 10 Collector to Emitter Voltage, VCE(V)

Ic vs. VCE(Tj=125°C)

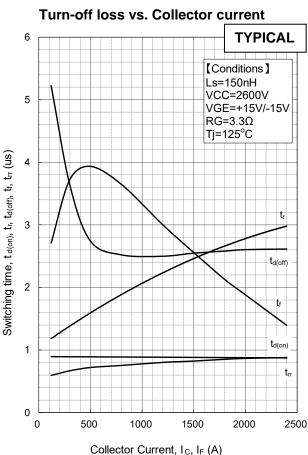




### Turn-on loss vs. Collector current

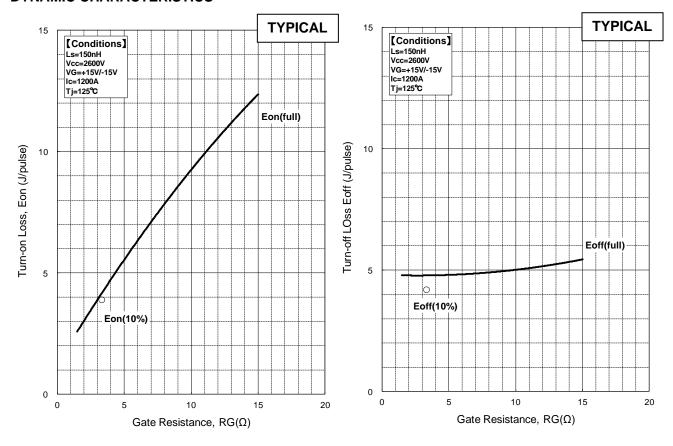


Recovery loss vs. Forward current

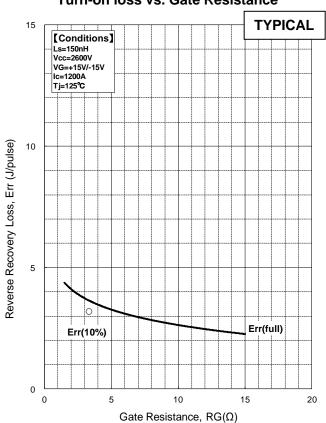


Switching time vs. Collector current

### **DYNAMIC CHARACTERISTICS**

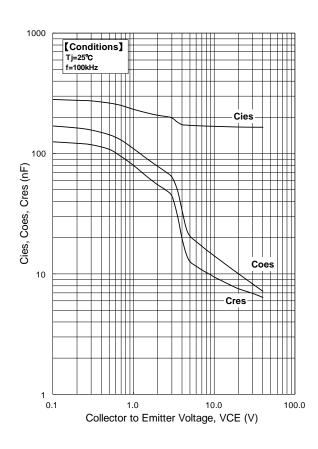


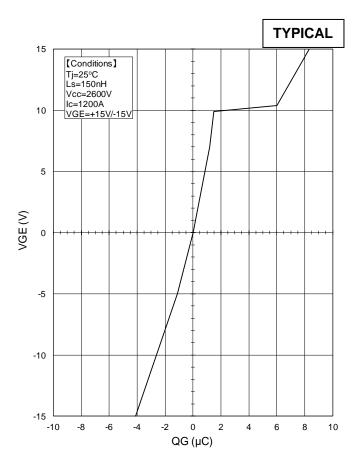




Turn-off loss vs. Gate Resistance

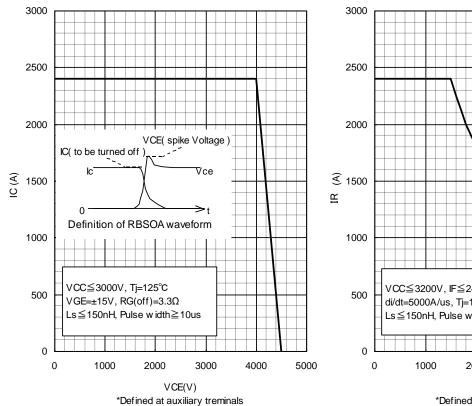
Recovery loss vs. Gate Resistance

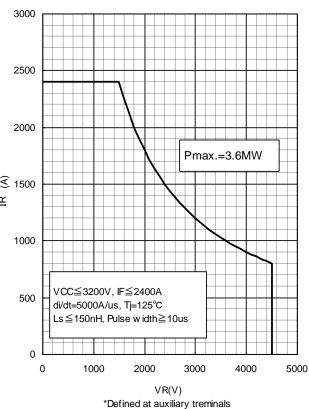




Cies, Coes, Cres - VCE

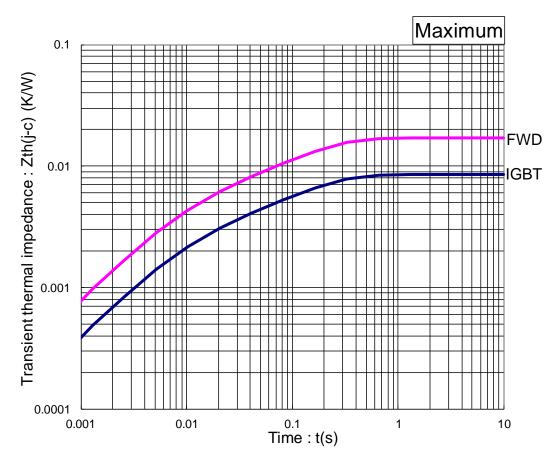






RBSOA RecSOA

### TRANSIENT THERMAL IMPEDANCE



Transient Thermal Impedance Curve

## Curve Approximation Model Σ rth[n]\*(1-exp(-t/τth[n]))

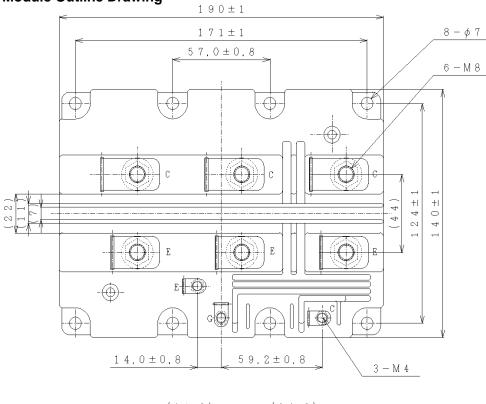
n	1	2	3	4	Unit
т th[n]	1.63E-01	2.71E-02	6.12E-03	8.66E-04	sec
rth[n,IGBT]	5.24E-03	1.61E-03	1.56E-03	8.64E-05	K/W
rth[n,Diode]	1.05E-02	3.18E-03	3.13E-03	1.71E-04	K/W

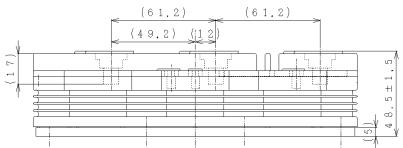
### Material declaration

Please note the following materials are contained in the product in order to keep characteristic and reliability level.

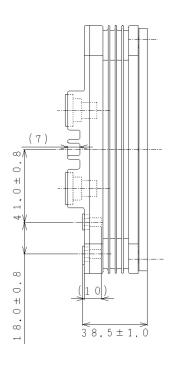
Material	Contained part
Lead (Pb) and its compounds	Solder

### **Module Outline Drawing**



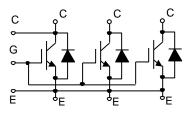


### Unit: mm



Weight: 1550(g)

### **CIRCUIT DIAGRAM**



**TERMINALS** 

### Minebea POWER SEMICONDUCTORS

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